

SECTION 501-03 Body Closures

VEHICLE APPLICATION: 2011.00 Focus

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SPECIFICATIONS**Lubricants, Fluids, Sealers and Adhesives**

	Specifications
Adhesive - Loctite 243	WSK-M2G349-A7

Torque Specifications

Item	Nm	lb-ft	lb-in
Door hinge center retaining bolt	15	11	-
Door hinge to body retaining screws	30	22	-
Door hinge to door retaining screws	48	35	-
Door check strap to body retaining screw	23	17	-
Door check strap to door retaining nuts	11	8	-
Door latch to door retaining screws	8	-	71
Door striker to body retaining screws	20	15	-
Liftgate hinge to body retaining screw	23	17	-
Liftgate hinge to liftgate retaining screws	23	17	-
Liftgate latch to liftgate retaining bolts	20	15	-
Liftgate striker to body retaining screws	25	18	-
Hood hinge to body retaining nuts	23	17	-
Hood hinge to hood retaining nuts	9	-	80
Luggage compartment lid striker retaining bolts	25	18	-
Luggage compartment hinge to luggage compartment lid retaining bolts	23	17	-
Luggage compartment lid hinge to body retaining bolts	23	17	-
Luggage compartment lid hinge mechanism to luggage compartment lid retaining screws - Convertible	25	18	-
Luggage compartment lid latch to luggage compartment lid retaining screws - Convertible	25	18	-
Luggage compartment lid side latch to luggage compartment lid retaining screws - Convertible	10	7	-
Luggage compartment lid side latch motor to luggage compartment lid retaining screws - Convertible	10	7	-
Luggage compartment lid lift cylinder lower pin retaining nut - Convertible	7	-	62
Luggage compartment lid lift cylinder bracket retaining nuts - Convertible	10	7	-
Luggage compartment lid hinge mechanism retaining screws - Convertible	25	18	-
Luggage compartment lid side latch striker retaining screws - Convertible	4	-	35

SPECIFICATIONS

Item	Nm	lb-ft	lb-in
Luggage compartment lid hinge mechanism latch to body retaining screws - Convertible	25	18	-
Luggage compartment lid hinge mechanism latch to luggage compartment lid hinge mechanism retaining screws - Convertible	4	-	35
Luggage compartment cover bracket cover bolts - Convertible	3	-	27
Convertible top module electrical connector cover nuts	2.2	-	20
Convertible top hydraulic pump bracket nuts	25	18	-

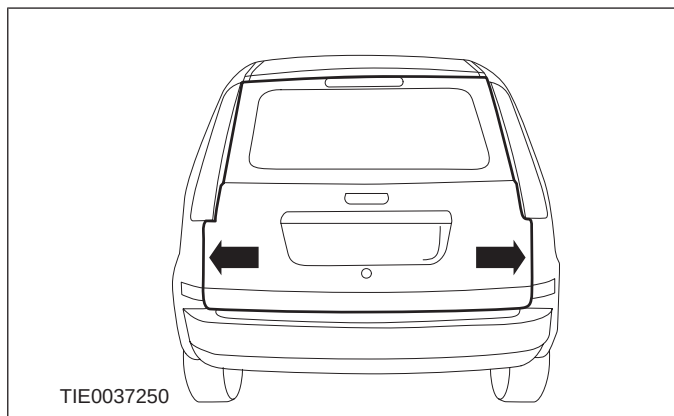
GENERAL PROCEDURES

Liftgate Alignment(41 653 0)

1. Make sure that the liftgate is in the fully closed position.

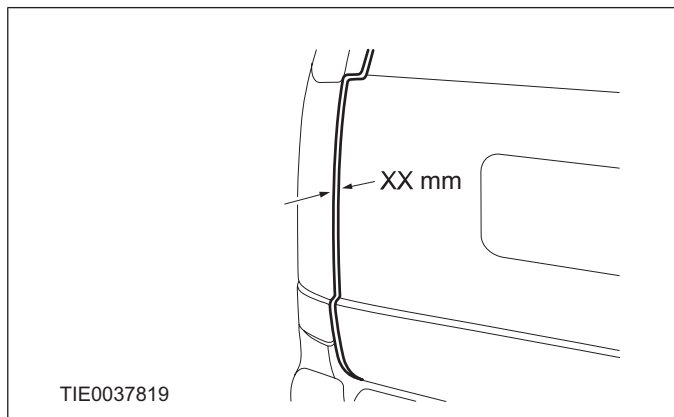
2. **NOTE:** The liftgate must be positioned centrally in the liftgate opening.

Check and note any misalignment of the liftgate in relation to the liftgate opening.



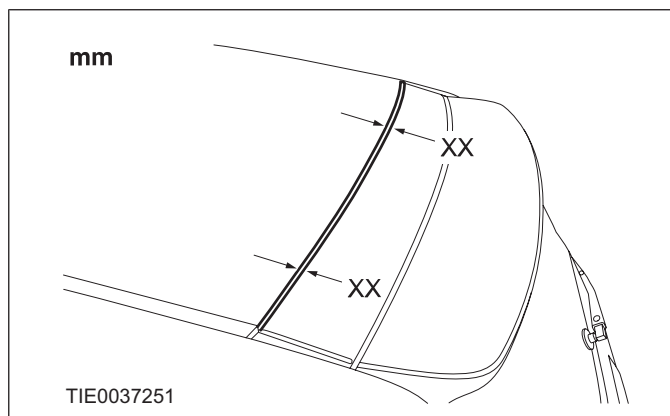
3. Check and note any misalignment of the liftgate in relation to the rear body panel on both sides (left hand side shown).

• $XX = -1.0 \text{ mm} \pm 1.0 \text{ mm}$.



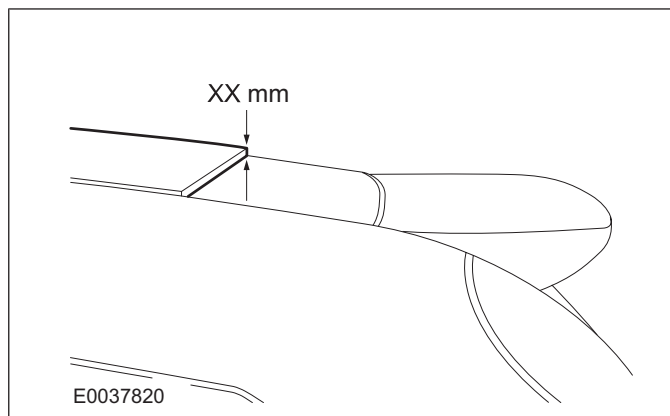
4. Check and note any misalignment of the liftgate in relation to the roof panel.

• $XX = 4.0 \text{ mm} \pm 1.0 \text{ mm}$.

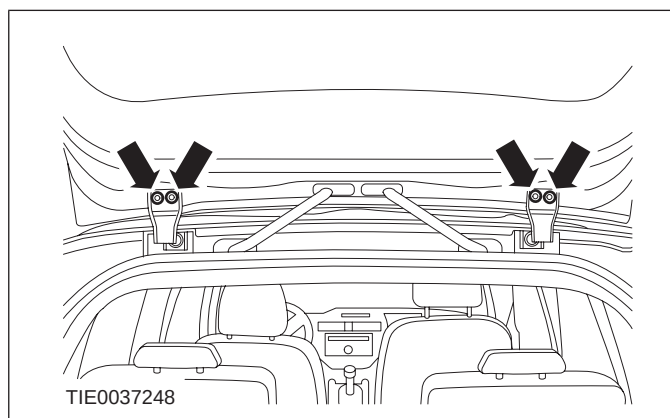


5. Check and note any misalignment of the liftgate in relation to the roof panel.

• $XX = -1.0 \text{ mm} \pm 1.0 \text{ mm}$.

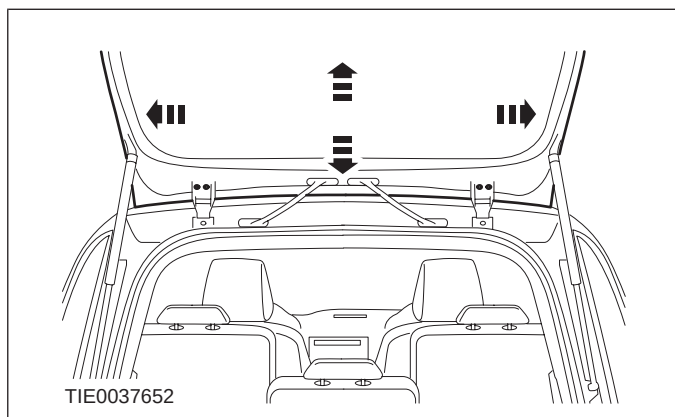


6. If adjustment is required, open the liftgate and loosen the liftgate hinge to liftgate retaining screws one complete turn.

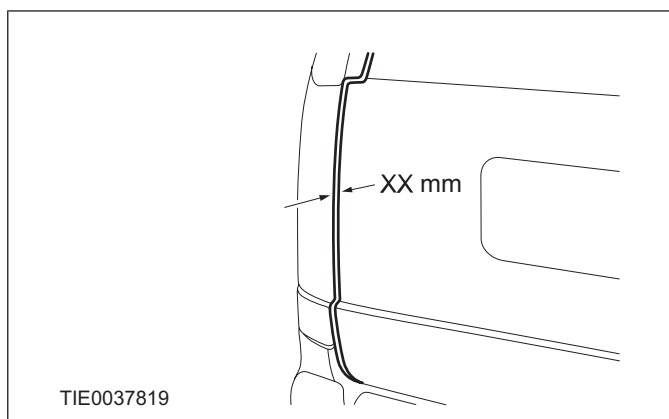


GENERAL PROCEDURES

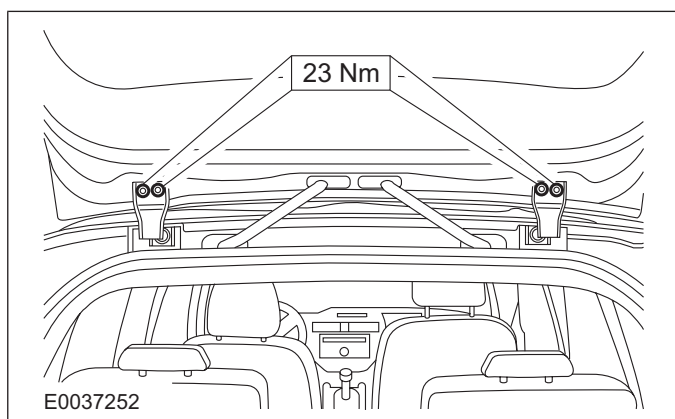
7. Adjust the liftgate as necessary.



- $XX = -1.0 \text{ mm} \pm 1.0 \text{ mm}$.

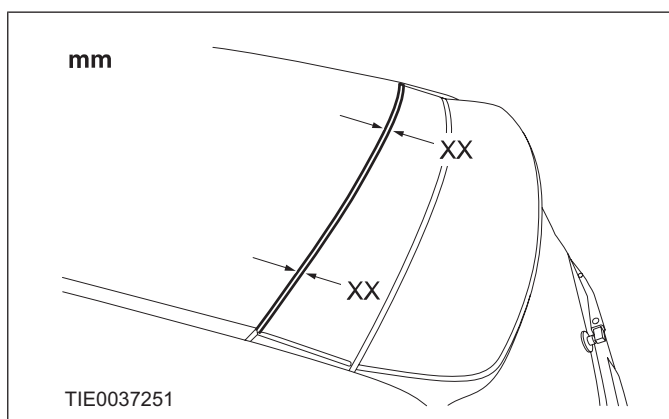


8. Tighten the liftgate hinge to liftgate retaining screws.



12. Check and note any misalignment of the liftgate in relation to the roof panel.

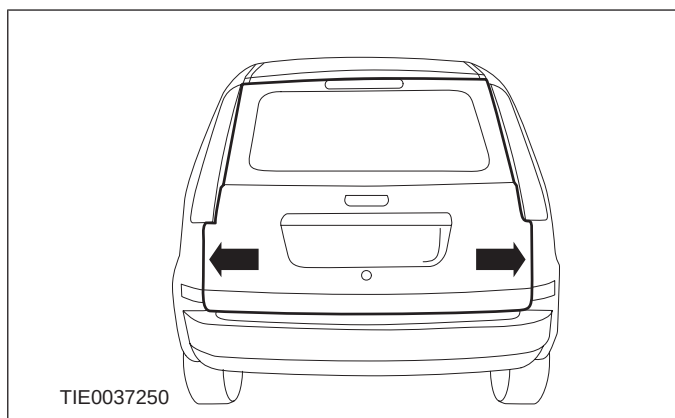
- $XX = 4.0 \text{ mm} \pm 1.0 \text{ mm}$.



9. Make sure that the liftgate is in the fully closed position.

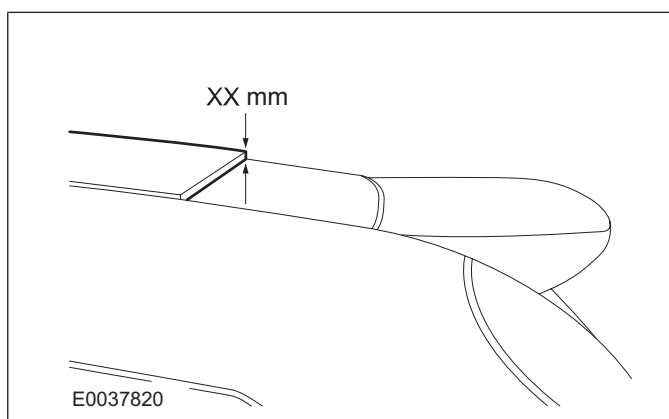
10. NOTE: The liftgate must be positioned centrally in the liftgate opening.

Check and note any misalignment of the liftgate in relation to the liftgate opening.



13. Check and note any misalignment of the liftgate in relation to the roof panel.

- $XX = -1.0 \text{ mm} \pm 1.0 \text{ mm}$.



11. Check and note any misalignment of the liftgate in relation to the rear body panel on both sides (left hand side shown).

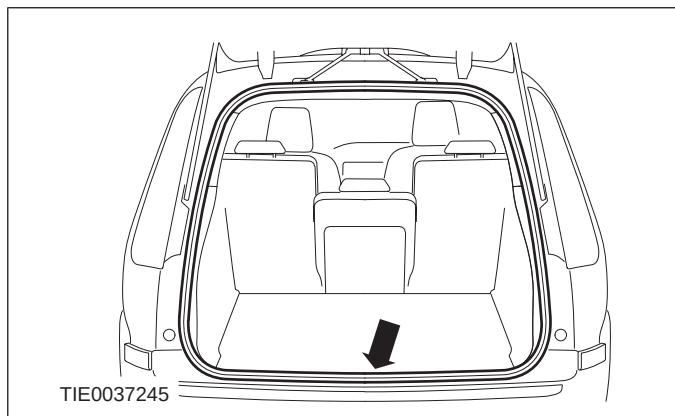
14. NOTE: If the liftgate alignment cannot be achieved at the liftgate hinges to liftgate, adjustment must be carried out at the liftgate hinges to body.

NOTE: If adjustment of the liftgate hinges to body is required the headliner must be removed.

GENERAL PROCEDURES

Open the liftgate.

15. Remove the liftgate opening weatherstrip.



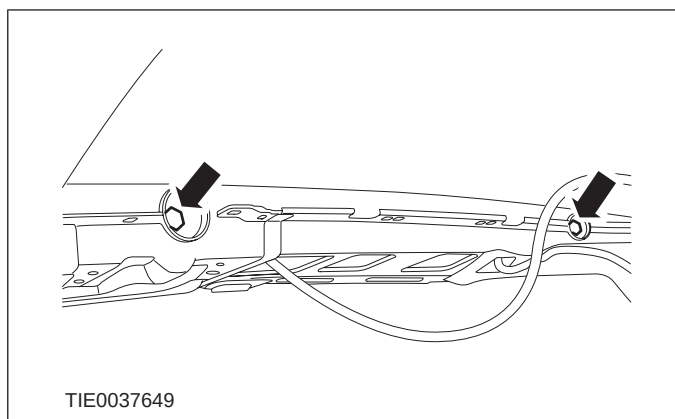
16. Remove the headliner.

For additional information, refer to:

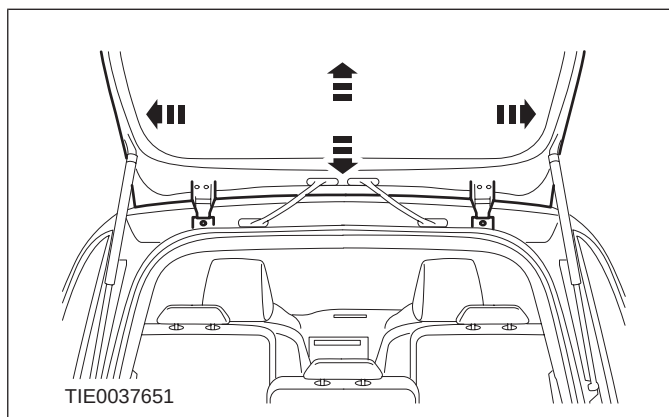
Headliner - 3-Door, Vehicles With: Sliding Roof Opening Panel (501-05 Interior Trim and Ornamentation, Removal and Installation)

/ Headliner - 3-Door, Vehicles Without: Sliding Roof Opening Panel (501-05 Interior Trim and Ornamentation, Removal and Installation).

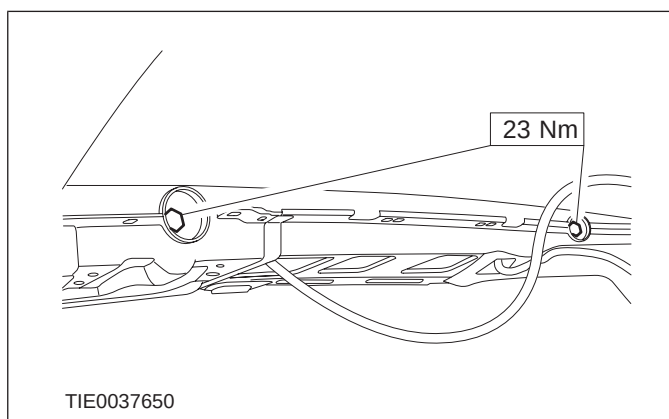
17. Loosen the liftgate hinge to body retaining screws one complete turn.



18. Adjust the liftgate as necessary.



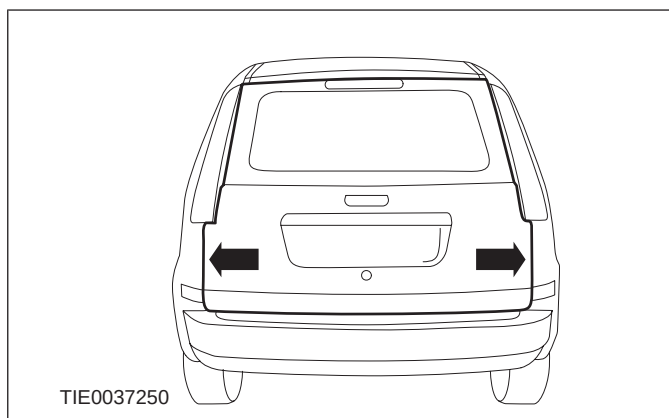
19. Tighten the liftgate hinge to body retaining screws.



20. Make sure that the liftgate is in the fully closed position.

21. NOTE: The liftgate must be positioned centrally in the liftgate opening.

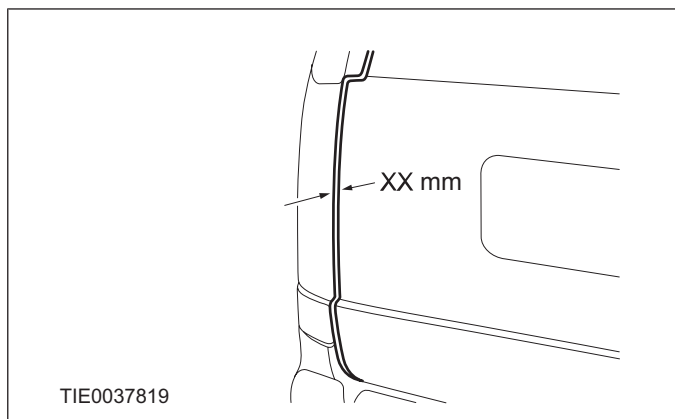
Check and note any misalignment of the liftgate in relation to the liftgate opening.



22. Check and note any misalignment of the liftgate in relation to the rear body panel on both sides (left hand side shown).

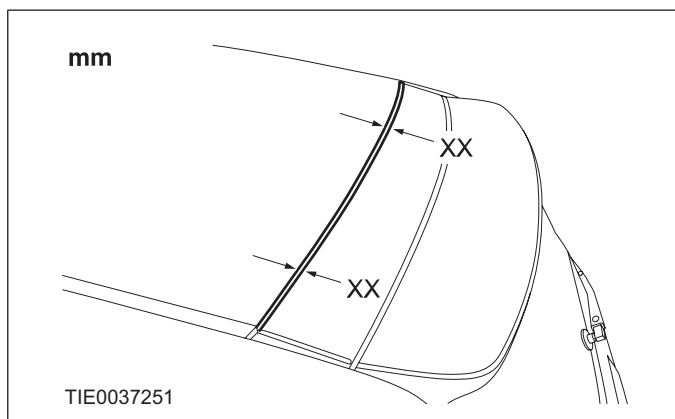
GENERAL PROCEDURES

- $XX = -1.0 \text{ mm} \pm 1.0 \text{ mm}$.



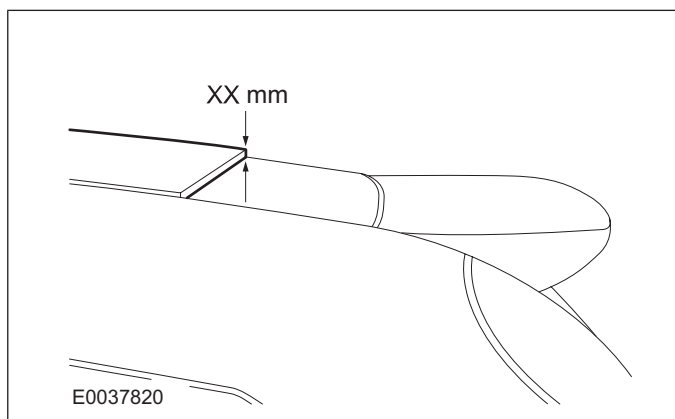
23. Check and note any misalignment of the liftgate in relation to the roof panel.

- $XX = 4.0 \text{ mm} \pm 1.0 \text{ mm}$.



24. Check and note any misalignment of the liftgate in relation to the roof panel.

- $XX = -1.0 \text{ mm} \pm 1.0 \text{ mm}$.



25. If further adjustment is required repeat the liftgate hinge to body adjustment.

26. If no further adjustment is required open the liftgate.

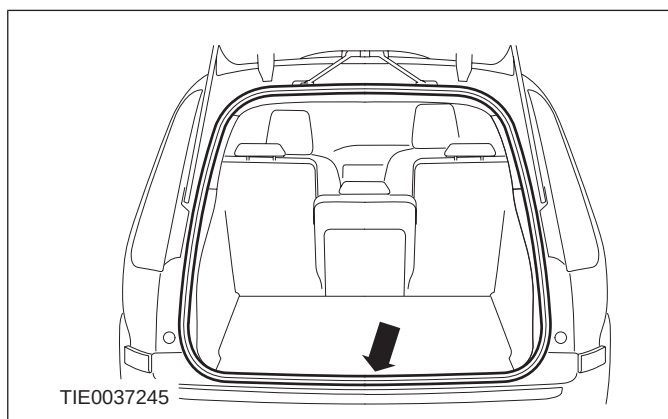
27. Install the headliner.

For additional information, refer to:

Headliner - 3-Door, Vehicles With: Sliding Roof Opening Panel (501-05 Interior Trim and Ornamentation, Removal and Installation)

/ Headliner - 3-Door, Vehicles Without: Sliding Roof Opening Panel (501-05 Interior Trim and Ornamentation, Removal and Installation).

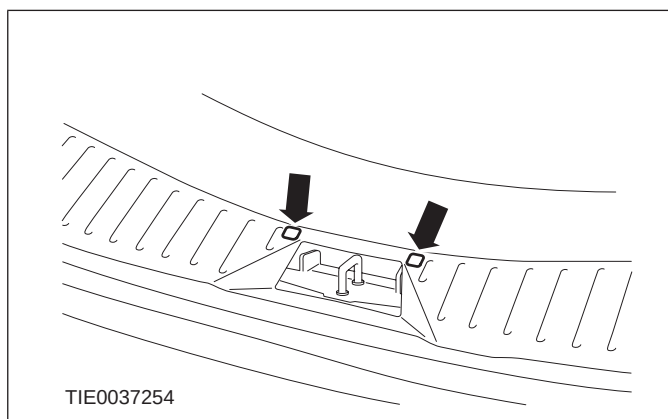
28. Install the liftgate opening weatherstrip.



29. With the aid of another technician on the inside of the vehicle, check and note any misalignment of the liftgate latch striker plate in relation to the liftgate latch.

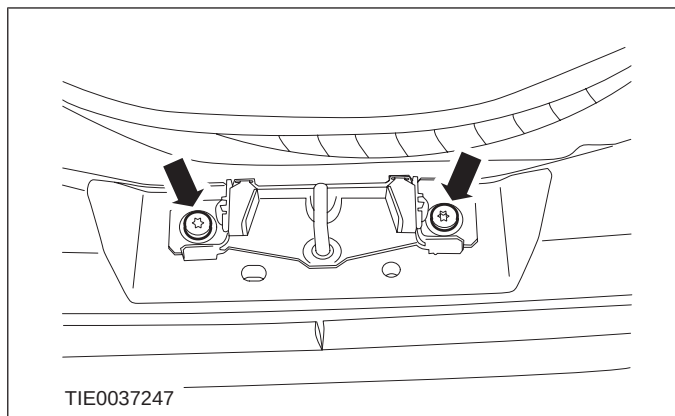
30. Open the liftgate.

31. Remove the liftgate latch striker plate retaining screw covers.

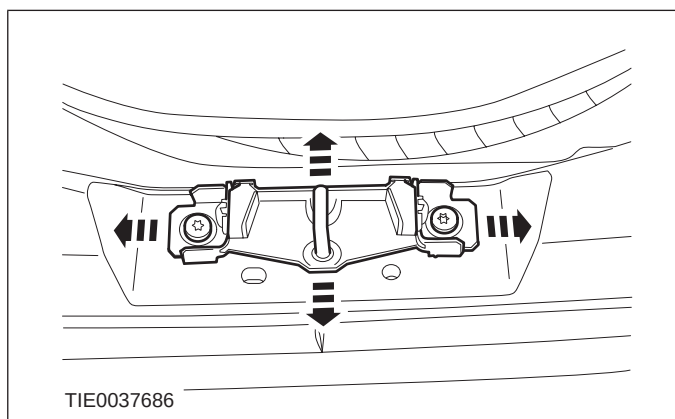


GENERAL PROCEDURES

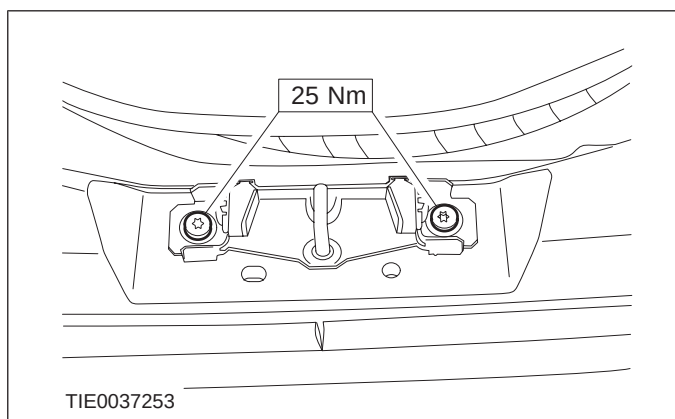
32. Loosen the liftgate latch striker plate retaining screws one half turn (liftgate opening scuff plate removed for clarity).



33. Adjust the liftgate latch striker plate as necessary (liftgate opening scuff plate removed for clarity).



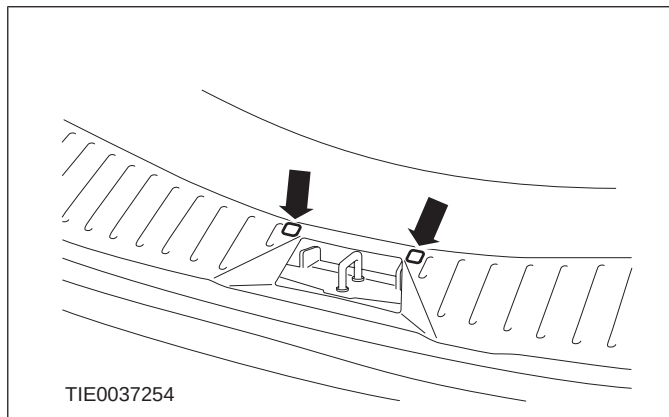
34. Tighten the liftgate latch striker plate retaining screws (liftgate opening scuff plate removed for clarity).



35. With the aid of another technician on the inside of the vehicle, check and note any misalignment of the liftgate latch striker plate in relation to the liftgate latch.

36. If further adjustment is required repeat the liftgate latch striker plate adjustment.

37. If no further adjustment is required, install the liftgate latch striker plate retaining screw covers.



GENERAL PROCEDURES

Door Alignment — 3-Door

General Equipment

Transmission jack

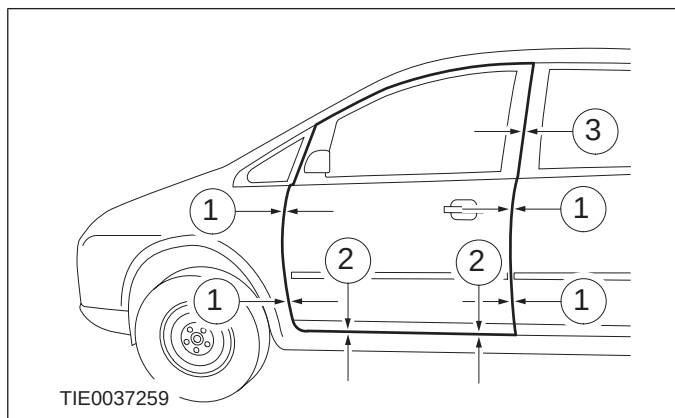
Materials

Name	Specification
Adhesive - Loctite 243	WSK-M2G349-A7

1. **NOTE:** Make sure that the door is in the fully closed position.

Check and note any misalignment of the door in relation to the door frame.

1. 3.5 mm $\pm$ 1.0 mm.
2. 6.0 mm $\pm$ 2.0 mm.
3. 4.5 mm $\pm$ 1.5 mm.



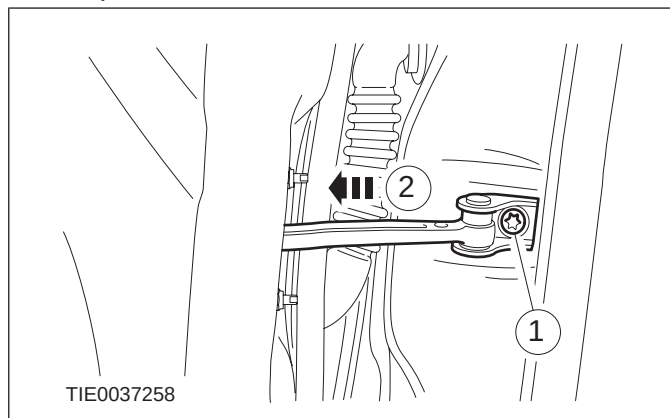
2. If adjustment is required open the door and mark the position of the door hinges, to use as reference points as necessary.

3. **NOTE:** Due to limited access to the door hinge retaining screws on the A-pillar, the door must be removed.

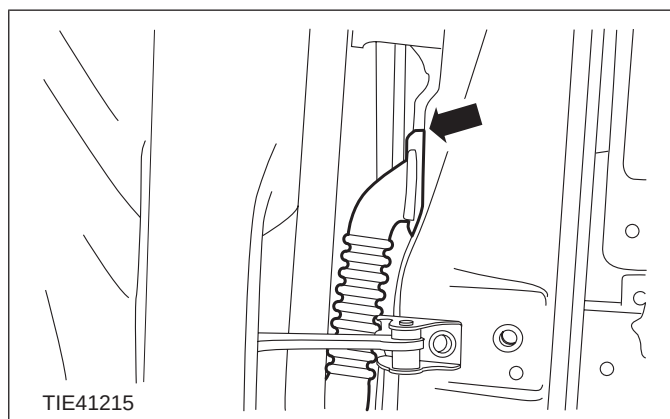
Detach the door check strap from the A-pillar.

1. Remove the retaining screw.

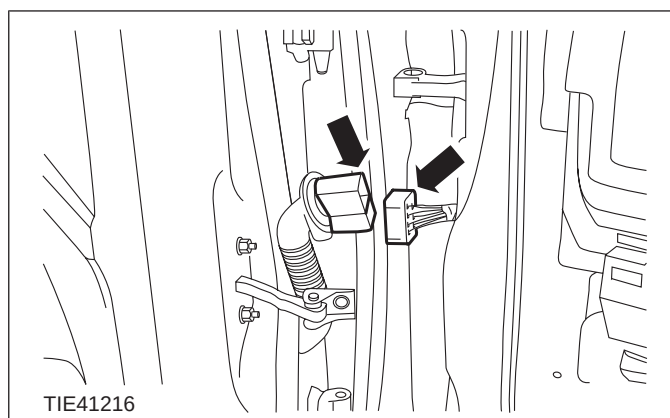
2. Push the check strap to the fully closed position.



4. Detach the electrical connector from the A-pillar.



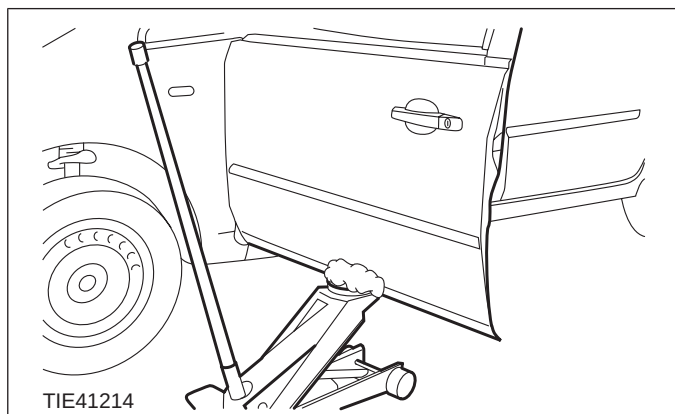
5. Disconnect the electrical connector.



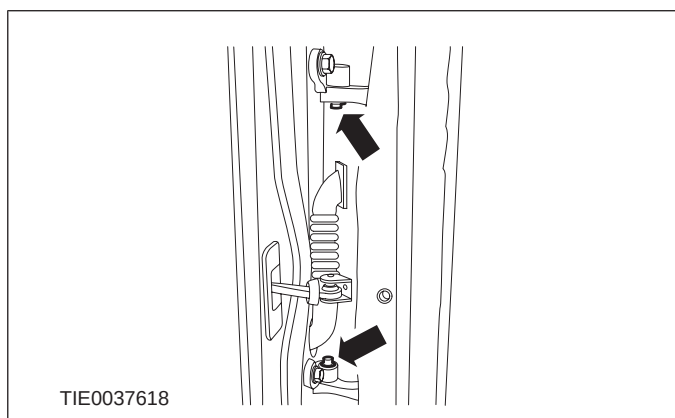
6. **CAUTION:** Protect the door using a soft cloth to prevent damage.

GENERAL PROCEDURES

With the aid of another technician and a suitable transmission jack, support the door.



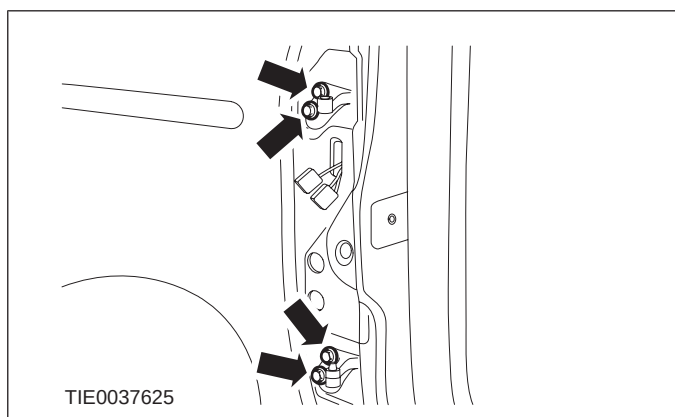
7. Remove and discard the door hinge center retaining bolts.



8. **CAUTION:** Take care when moving the door upwards as considerable force may be required to separate the door hinges from the door hinge cones.

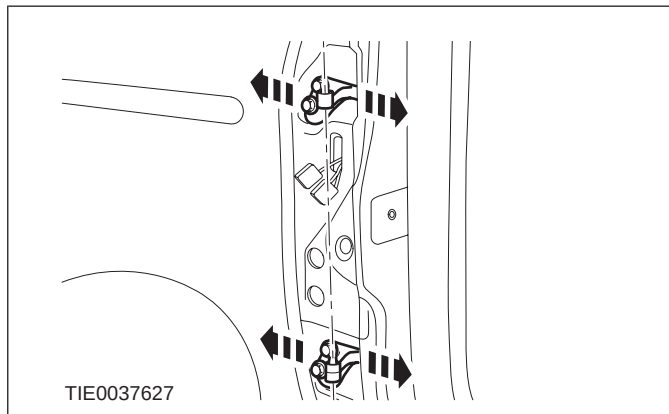
With the aid of another technician remove the door.

9. Loosen the door hinge to A-pillar retaining screws one half turn.



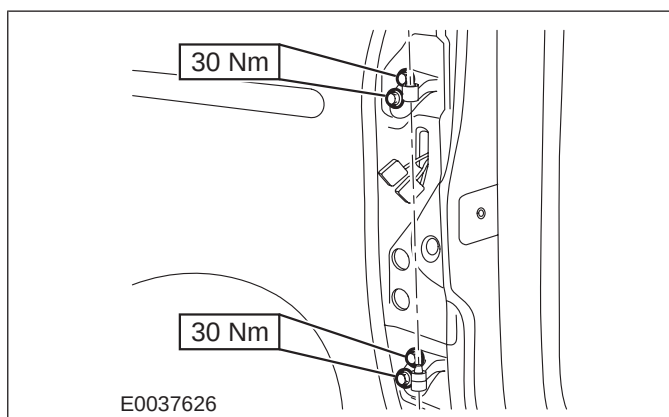
10. **CAUTION:** Make sure that the door hinges maintain a common pivot center line.

Adjust the door hinges as necessary.



11. **CAUTION:** Make sure that the door hinges maintain a common pivot center line.

Tighten the door hinge to A-pillar retaining screws.



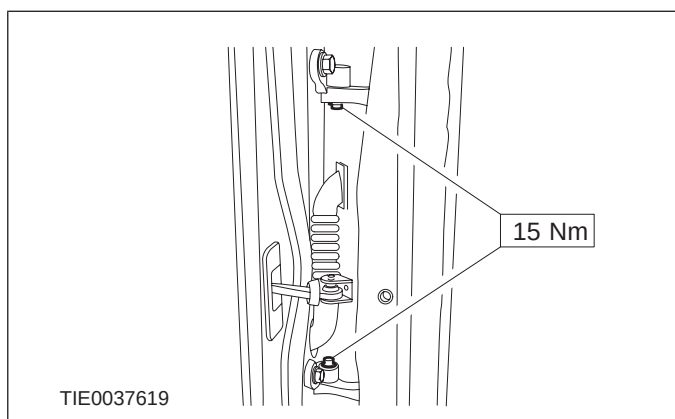
12. Install the door.

- Make sure that the door hinge cones are correctly located.

13. **NOTE:** Do not apply adhesive at this stage.

GENERAL PROCEDURES

Install new door hinge center retaining bolts.

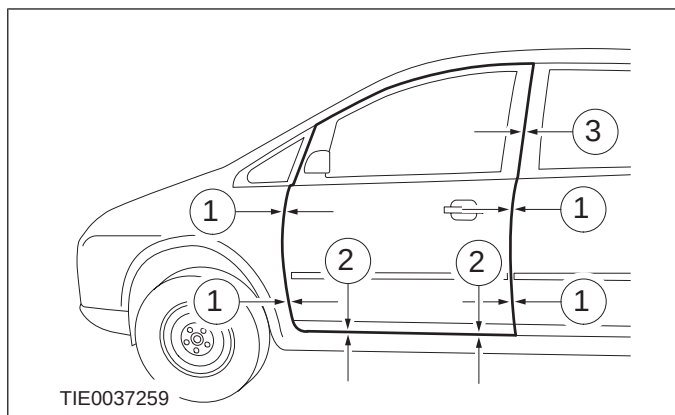


14. Close the door.

15. **NOTE:** Make sure that the door is in the fully closed position.

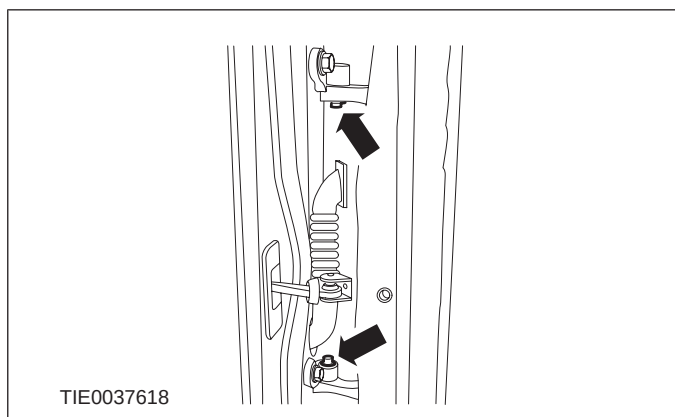
Check and note any misalignment of the door in relation to the door frame.

1. 3.5 mm $\pm$ 1.0 mm.
2. 6.0 mm $\pm$ 2.0 mm.
3. 4.5 mm $\pm$ 1.5 mm.



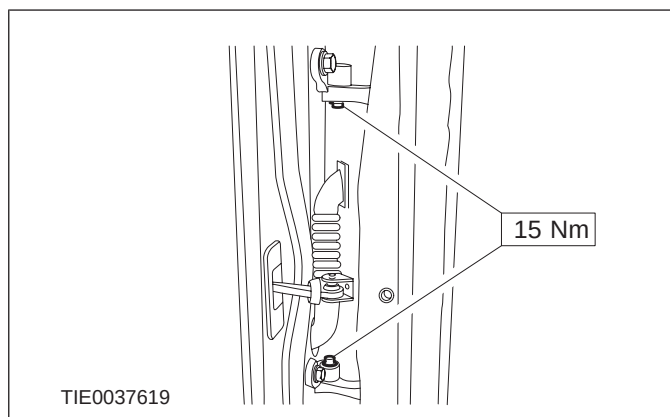
16. If further adjustment is required repeat the door hinge to A-pillar adjustment.

17. If no further adjustment is required, remove the door hinge center retaining bolts.



18. Apply a coating of adhesive to the door hinge center retaining bolts.

19. Install the door hinge center retaining bolts.

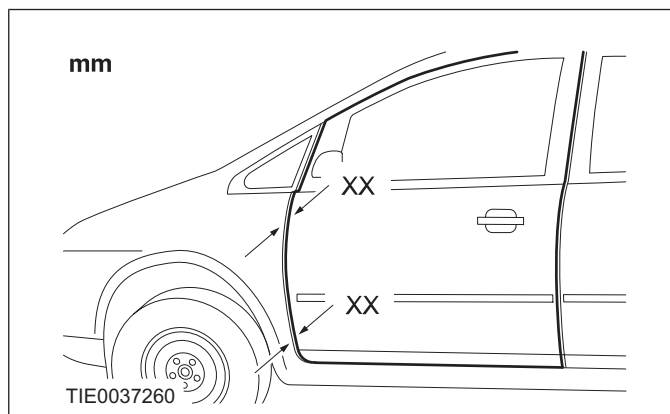


20. Close the door.

21. **NOTE:** Make sure that the door is in the fully closed position.

Check and note any misalignment of the door in relation to the fender.

- XX = -1.0 mm +1.0 mm to -2.0 mm.

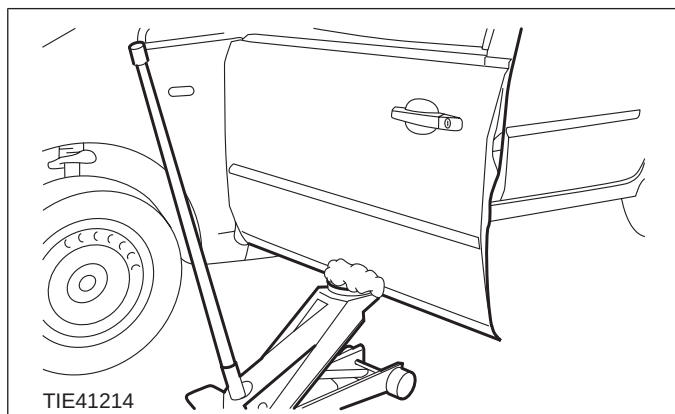


22. Open the door.

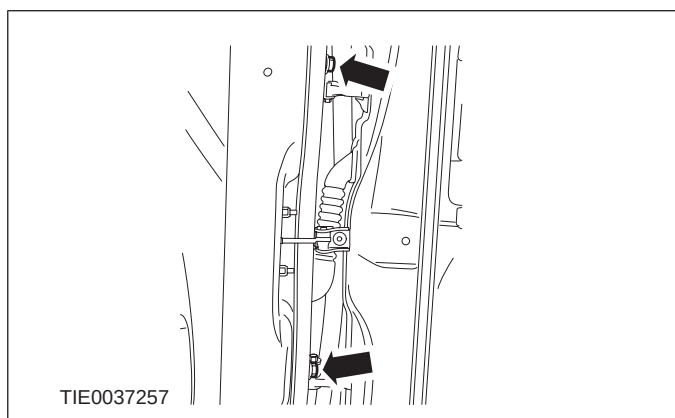
23. **CAUTION:** Protect the door using a soft cloth to prevent damage.

GENERAL PROCEDURES

With the aid of another technician and a suitable transmission jack, support the door.

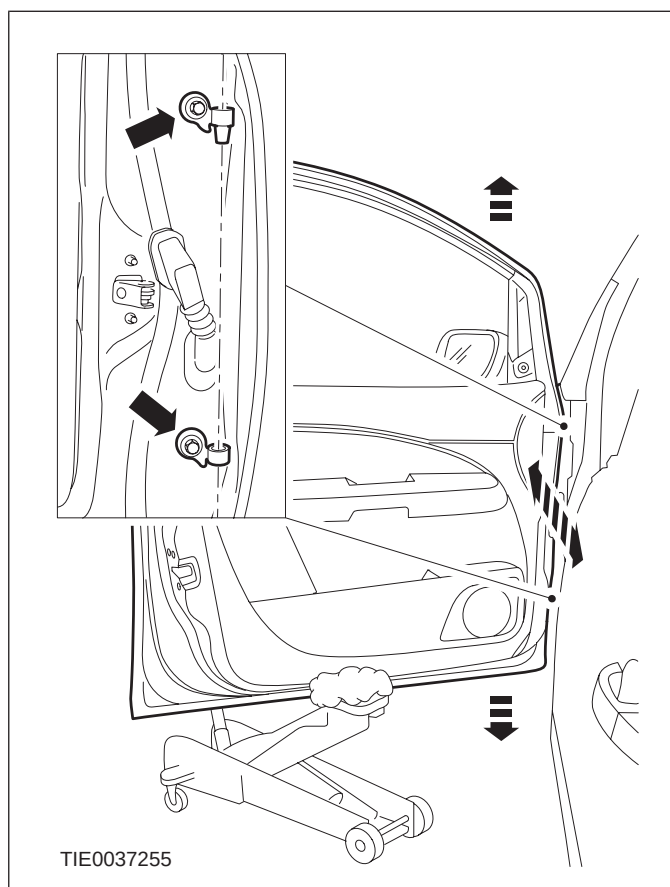


24. Loosen the door hinge to door retaining screws one complete turn.



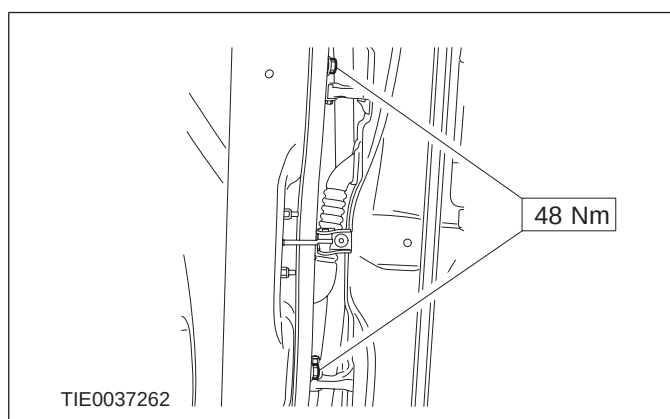
25. **CAUTION:** Make sure that the door hinge cones are correctly located and have a common pivot center line.

Adjust the door hinges as necessary.



26. **CAUTION:** Make sure that the door hinge cones are correctly located and have a common pivot center line.

Tighten the door hinge to door retaining screws.



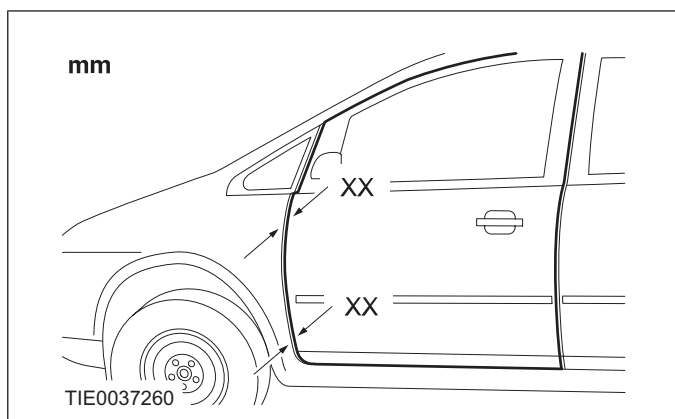
27. Close the door.

28. **NOTE:** Make sure that the door is in the fully closed position.

Check and note any misalignment of the door in relation to the fender.

GENERAL PROCEDURES

- XX = -1.0 mm +1.0 mm to -2.0 mm.

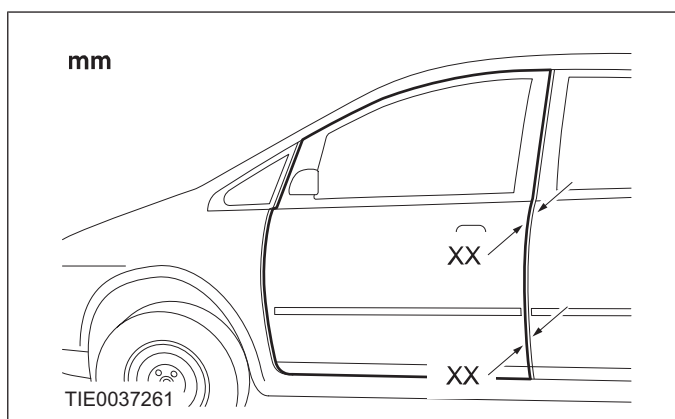


29. If further adjustment is required repeat the door hinge to door adjustment.

30. **NOTE:** Make sure that the door is in the fully closed position.

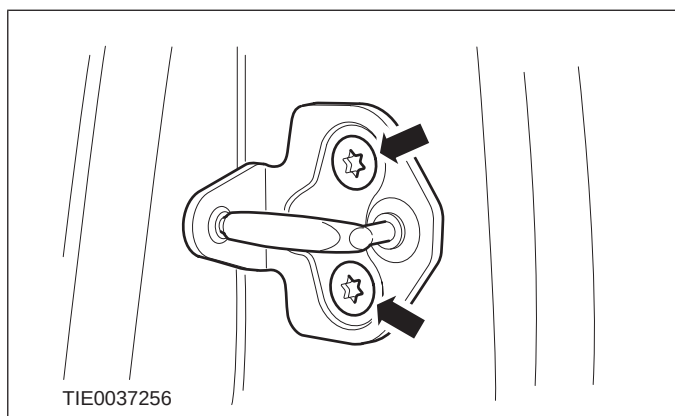
If no further adjustment is required check and note any misalignment of the door in relation to the body side panel.

- XX = 0.0 mm +1.0 mm to -0.0 mm.



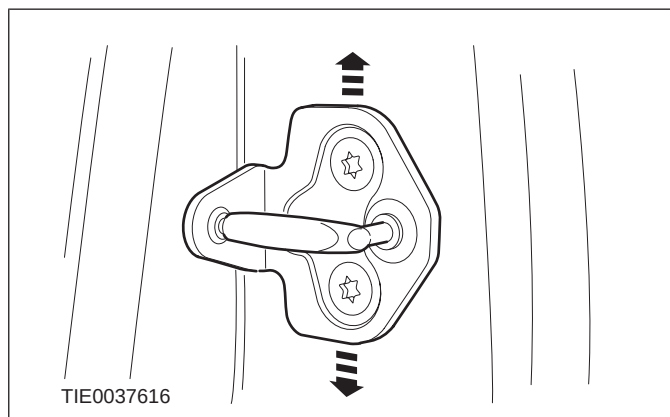
31. Open the door and mark the position of the door latch striker plate, to use as reference points as necessary.

32. Loosen the striker plate retaining screws one half turn.

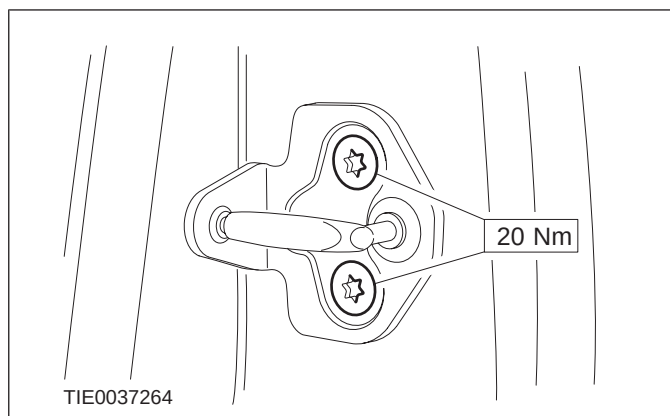


33. **CAUTION:** Protect the B-pillar using a soft cloth to prevent damage.

Using a suitable soft faced hammer, adjust the striker plate as necessary.



34. Tighten the striker plate retaining screws.

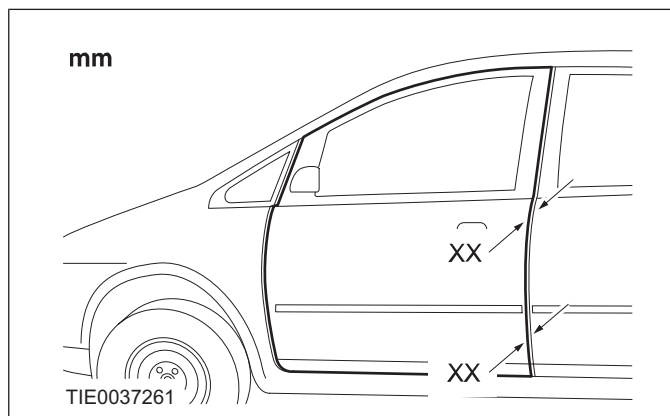


35. Close the door.

36. **NOTE:** Make sure that the door is in the fully closed position.

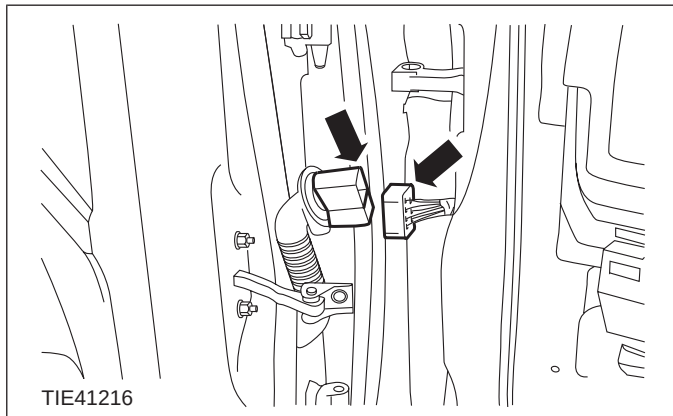
Check and note any misalignment of the door in relation to the body side panel.

- XX = 0.0 mm +1.0 mm to -0.0 mm.

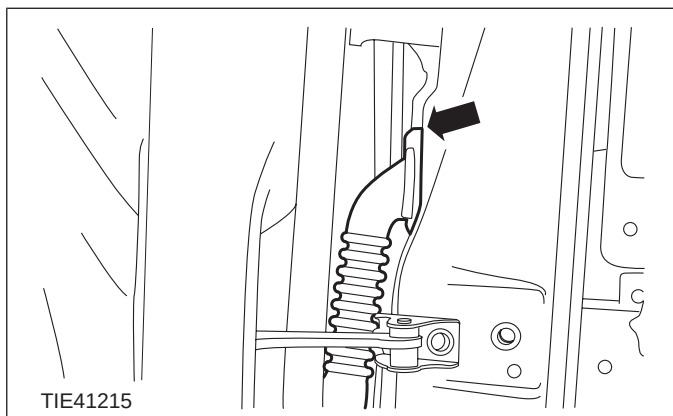


GENERAL PROCEDURES

37. If further adjustment is required repeat the door latch striker plate to B-pillar adjustment.
38. If no further adjustment is required open the door.
39. Connect the electrical connector.



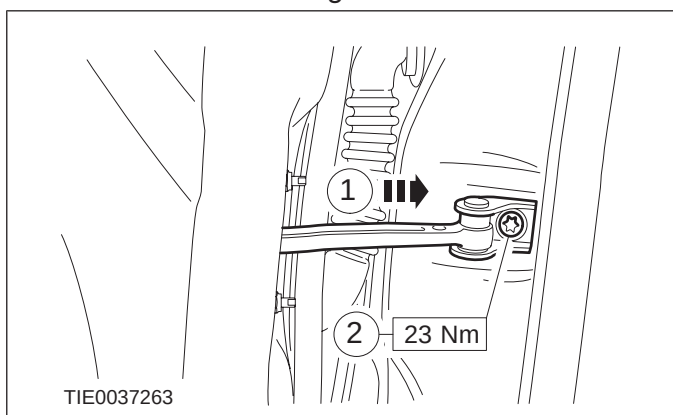
40. Attach the electrical connector to the A-pillar.



41. **⚠ CAUTION:** Make sure that the door check strap is correctly aligned.

Attach the door check strap to the A-pillar.

1. Pull the check strap to the open position.
2. Install the retaining screw.



GENERAL PROCEDURES

Front Door Alignment — 4-Door/5-Door/Wagon

General Equipment

Transmission jack

Materials

Name	Specification
Adhesive - Loctite 243	WSK-M2G349-A7

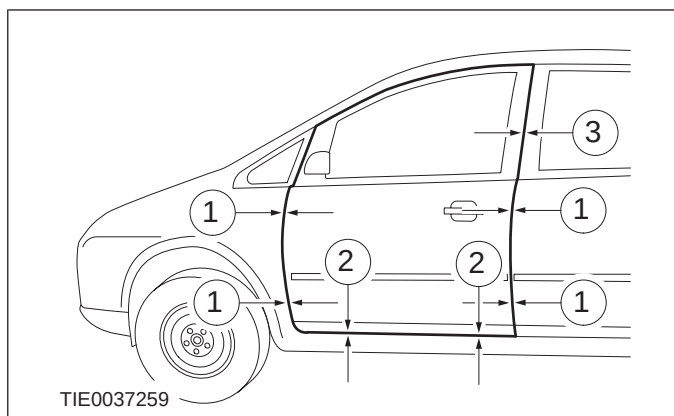
NOTE: The rear door alignment must be carried out before carrying out front door alignment.

For additional information, **refer to: Rear Door Alignment** (501-03 Body Closures, General Procedures).

1. **NOTE:** Make sure that the front and rear doors are in the fully closed position.

Check and note any misalignment of the front door in relation to the door frame and the front edge of the rear door.

1. $3.5 \text{ mm} \pm 1.0 \text{ mm}$.
2. $6.0 \text{ mm} \pm 2.0 \text{ mm}$.
3. $4.5 \text{ mm} \pm 1.5 \text{ mm}$.



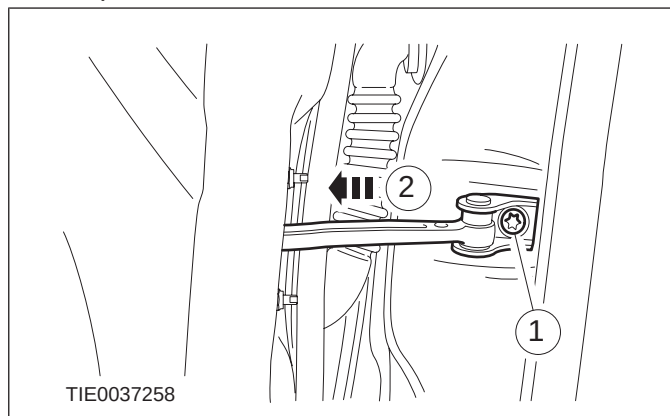
2. If adjustment is required open the front door and mark the position of the front door hinges, to use as reference points as necessary.

3. **NOTE:** Due to limited access to the front door hinge retaining screws on the A-pillar, the front door must be removed.

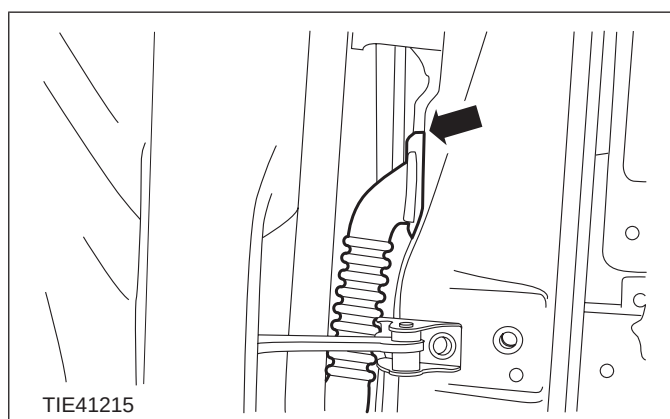
Detach the door check strap from the A-pillar.

1. Remove the retaining screw.

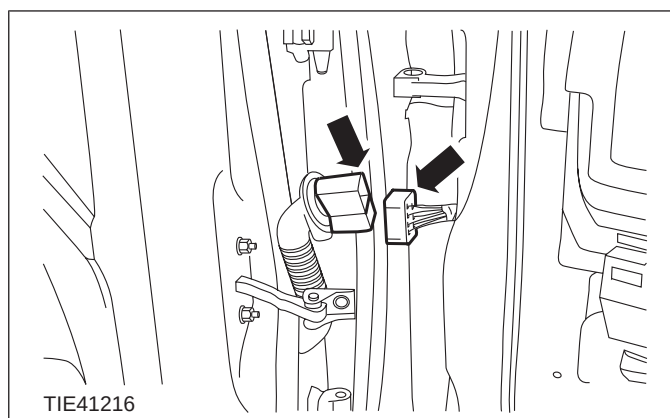
2. Push the check strap to the fully closed position.



4. Detach the electrical connector from the A-pillar.



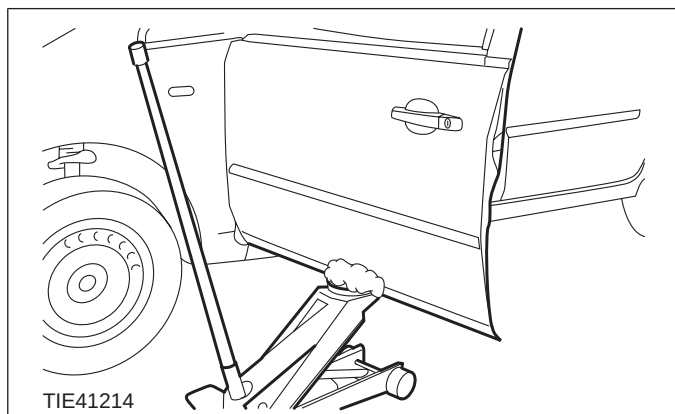
5. Disconnect the electrical connector.



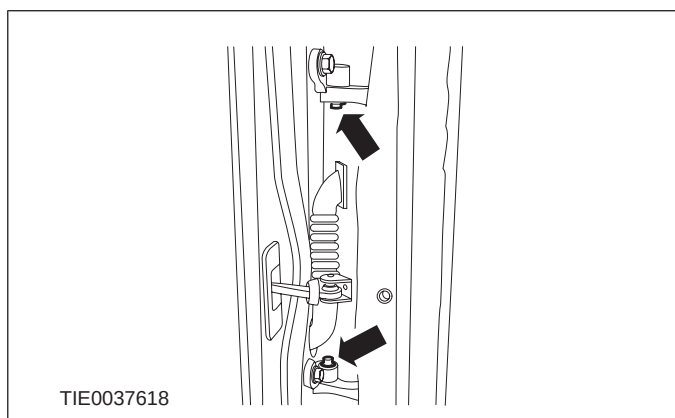
6. **CAUTION:** Protect the door using a soft cloth to prevent damage.

GENERAL PROCEDURES

With the aid of another technician and a suitable transmission jack, support the door.



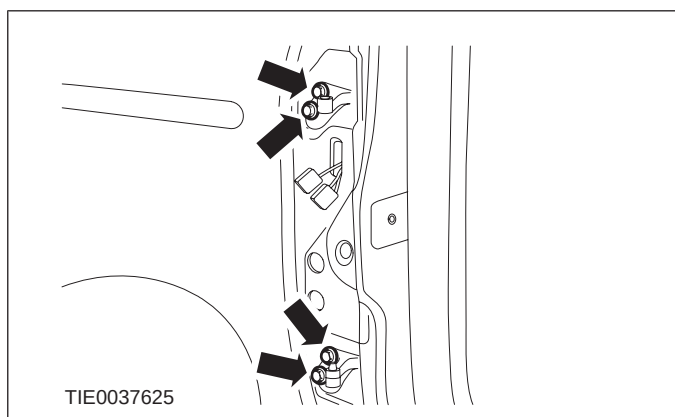
7. Remove and discard the door hinge center retaining bolts.



8. **CAUTION:** Take care when moving the door upwards as considerable force may be required to separate the door hinges from the door hinge cones.

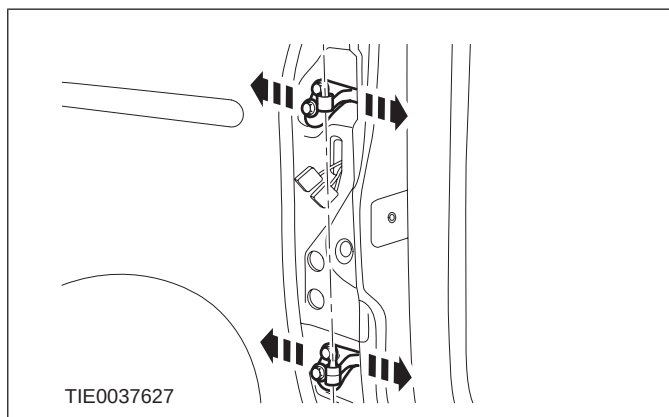
With the aid of another technician remove the front door.

9. Loosen the door hinge to A-pillar retaining screws one half turn.



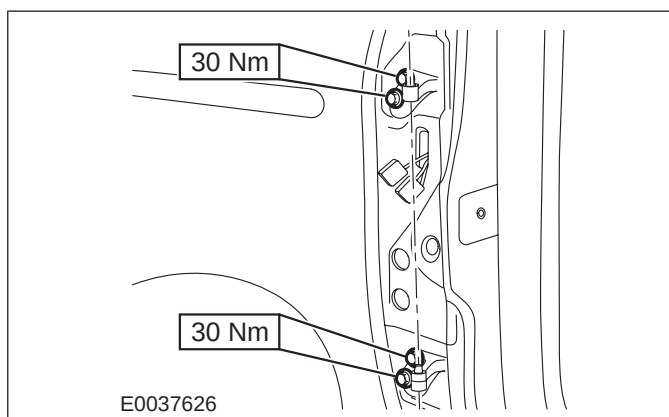
10. **CAUTION:** Make sure that the door hinges maintain a common pivot center line.

Adjust the door hinges as necessary.



11. **CAUTION:** Make sure that the door hinges maintain a common pivot center line.

Tighten the door hinge to A-pillar retaining screws.



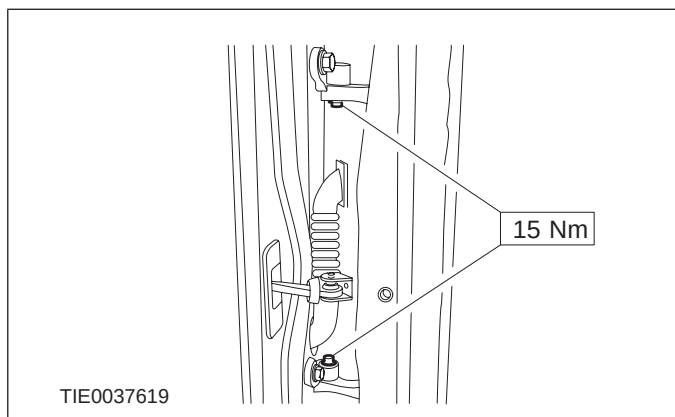
12. Install the front door.

- Make sure that the door hinge cones are correctly located.

13. **NOTE:** Do not apply adhesive at this stage.

GENERAL PROCEDURES

Install new door hinge center retaining bolts.

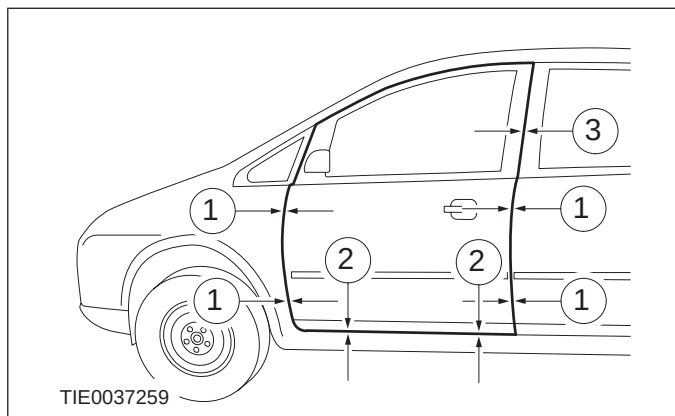


14. Close the front door.

15. **NOTE:** Make sure that the front and rear doors are in the fully closed position.

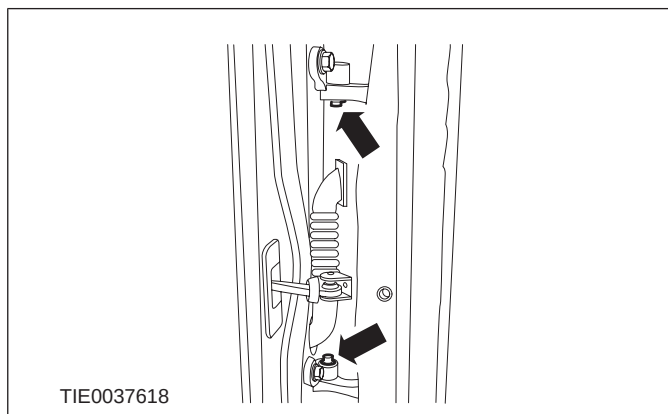
Check and note any misalignment of the front door in relation to the door frame and the front edge of the rear door.

1. 3.5 mm $\pm$ 1.0 mm.
2. 6.0 mm $\pm$ 2.0 mm.
3. 4.5 mm $\pm$ 1.5 mm.



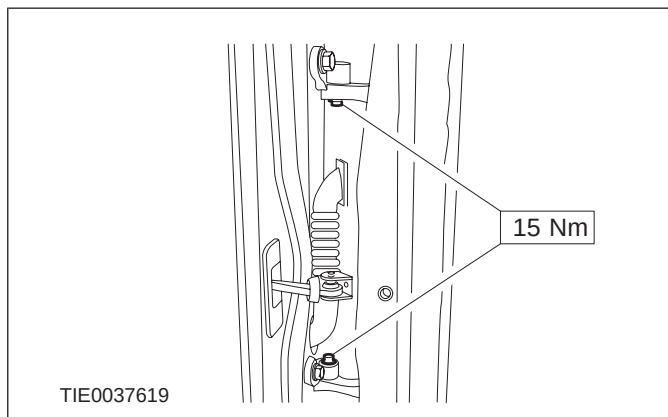
16. If further adjustment is required repeat the door hinge to A-pillar adjustment.

17. If no further adjustment is required, remove the door hinge center retaining bolts.



18. Apply a coating of adhesive to the door hinge center retaining bolts.

19. Install the door hinge center retaining bolts.

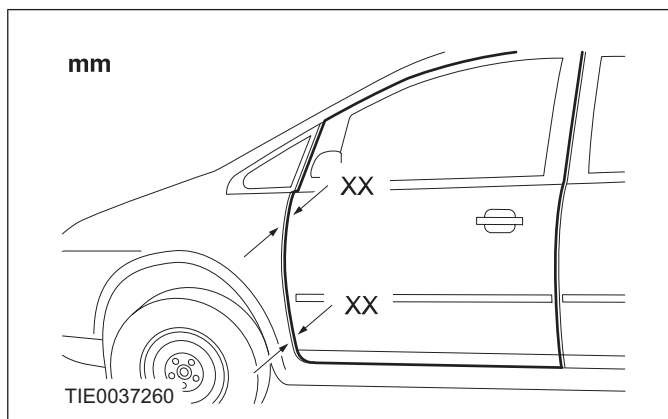


20. Close the front door.

21. **NOTE:** Make sure that the front door is in the fully closed position.

Check and note any misalignment of the front door in relation to the fender.

- XX = -1.0 mm +1.0 mm to -2.0 mm.

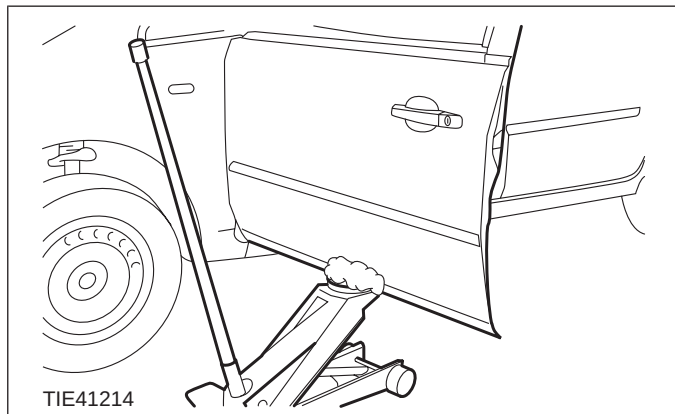


22. Open the front door.

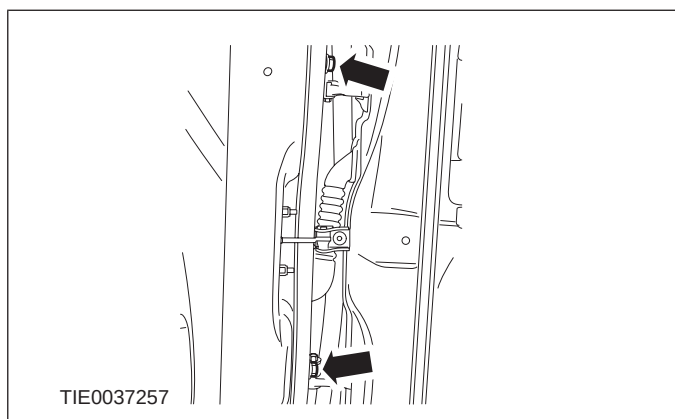
GENERAL PROCEDURES

23. **⚠ CAUTION:** Protect the door using a soft cloth to prevent damage.

With the aid of another technician and a suitable transmission jack, support the door.

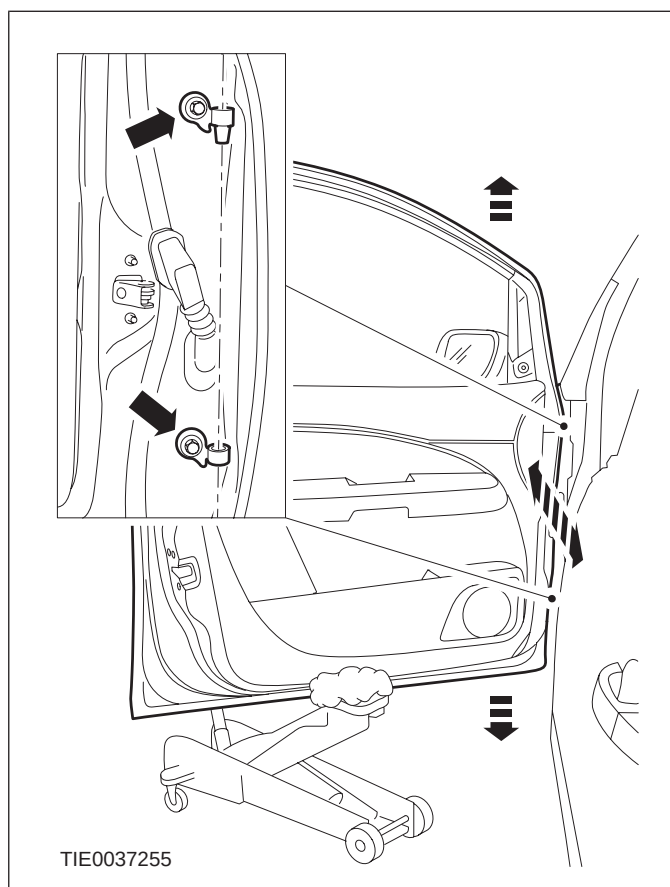


24. Loosen the door hinge to door retaining screws one complete turn.



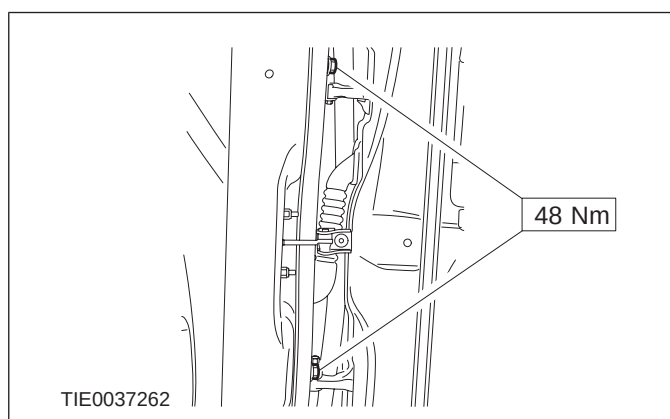
25. **⚠ CAUTION:** Make sure that the door hinge cones are correctly located and have a common pivot center line.

Adjust the door hinges as necessary.



26. **⚠ CAUTION:** Make sure that the door hinge cones are correctly located and have a common pivot center line.

Tighten the door hinge to door retaining screws.



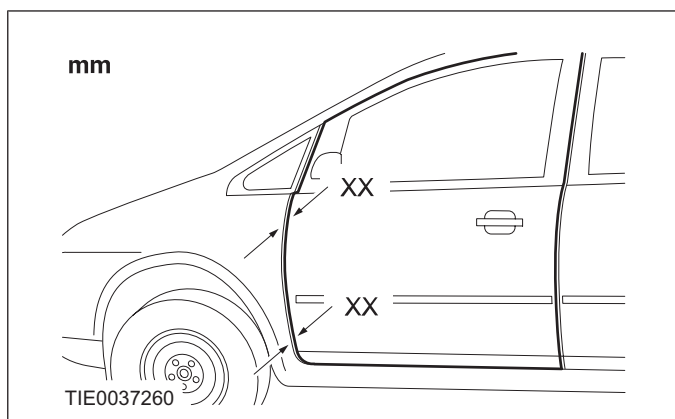
27. Close the front door.

28. **NOTE:** Make sure that the front door is in the fully closed position.

Check and note any misalignment of the front door in relation to the fender.

GENERAL PROCEDURES

- XX = -1.0 mm +1.0 mm to -2.0 mm.

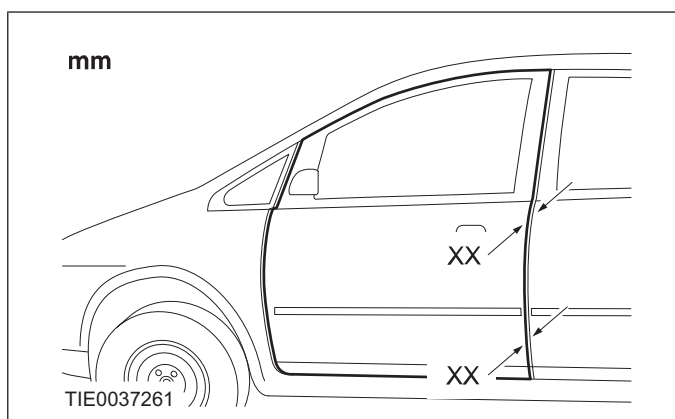


29. If further adjustment is required repeat the door hinge to door adjustment.

30. **NOTE:** Make sure that the front and rear doors are in the fully closed position.

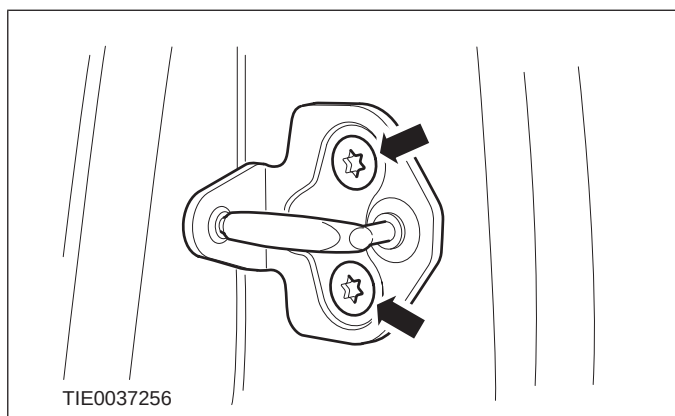
If no further adjustment is required check and note any misalignment of the front door in relation to the rear door.

- XX = 0.0 mm +1.0 mm to -0.0 mm.



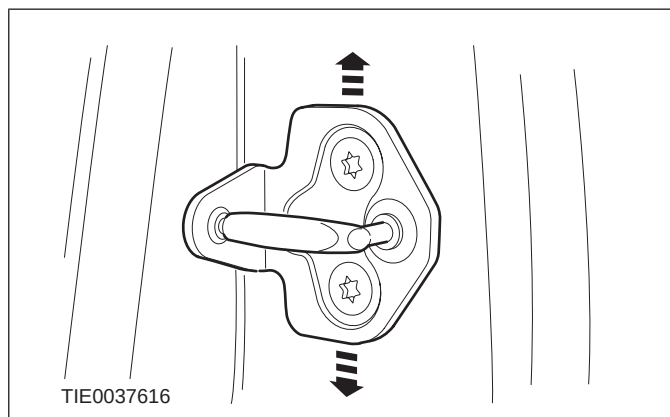
31. Open the front door and mark the position of the front door latch striker plate, to use as reference points as necessary.

32. Loosen the striker plate retaining screws one half turn.

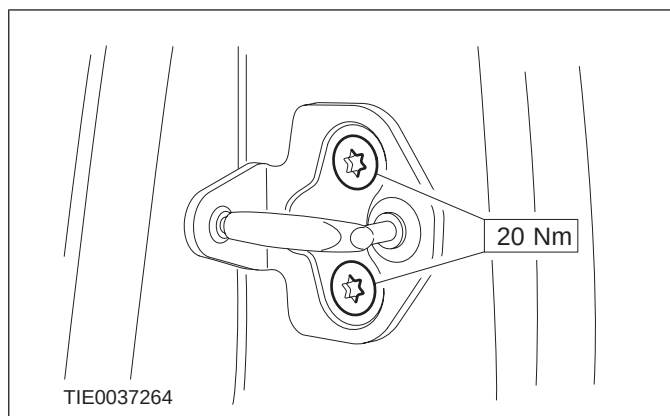


33. **CAUTION:** Protect the B-pillar using a soft cloth to prevent damage.

Using a suitable soft faced hammer, adjust the striker plate as necessary.



34. Tighten the striker plate retaining screws.

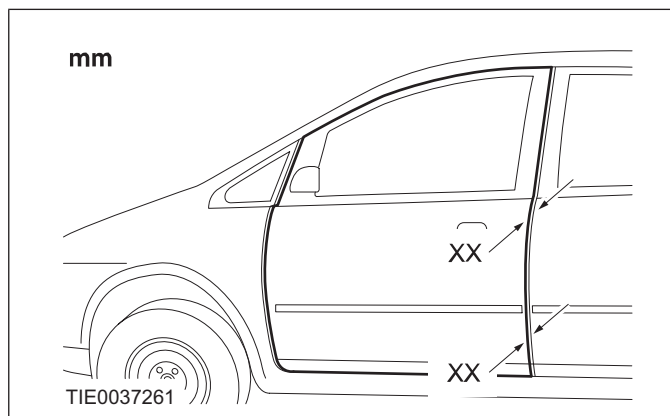


35. Close the front door.

36. **NOTE:** Make sure that the front and rear doors are in the fully closed position.

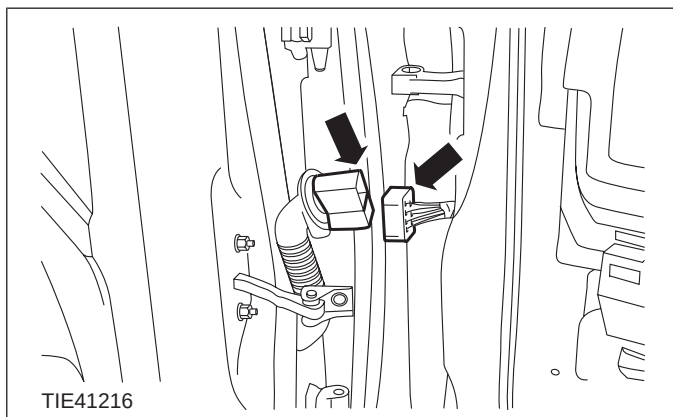
Check and note any misalignment of the front door in relation to the rear door.

- XX = 0.0 mm +1.0 mm to -0.0 mm.

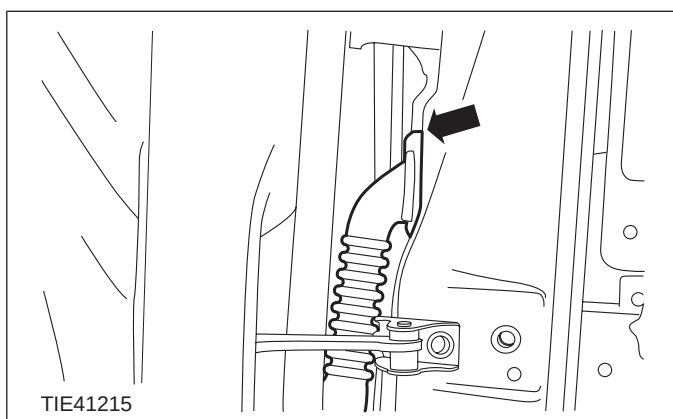


GENERAL PROCEDURES

37. If further adjustment is required repeat the front door latch striker plate to B-pillar adjustment.
38. If no further adjustment is required open the front door.
39. Connect the electrical connector.



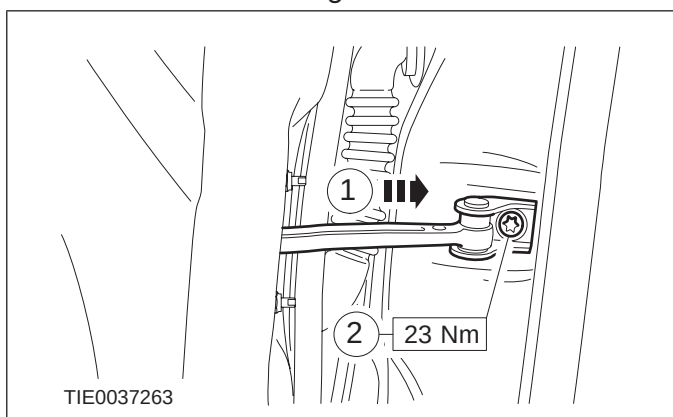
40. Attach the electrical connector to the A-pillar.



41. **⚠ CAUTION:** Make sure that the door check strap is correctly aligned.

Attach the door check strap to the A-pillar.

1. Pull the check strap to the open position.
2. Install the retaining screw.



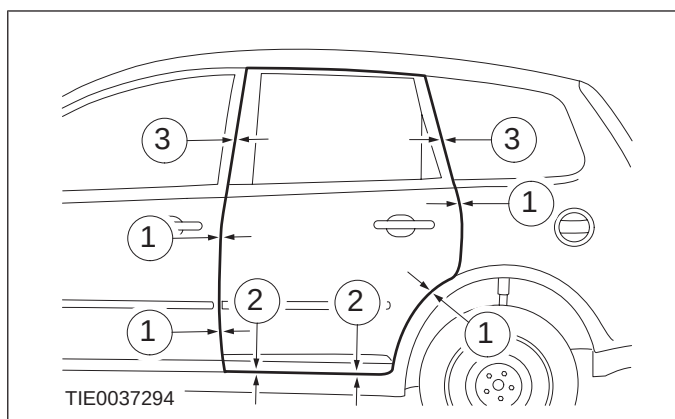
GENERAL PROCEDURES

Rear Door Alignment

1. **NOTE:** Make sure that the front and rear doors are in the fully closed position.

Check and note any misalignment of the rear door in relation to the door frame and the rear edge of the front door.

1. 3.5 mm $\pm$ 1.0 mm.
2. 6.0 mm $\pm$ 2.0 mm.
3. 4.5 mm $\pm$ 1.5 mm.

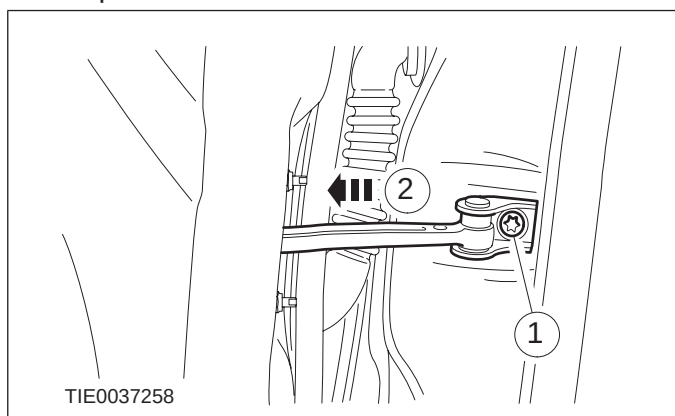


2. If adjustment is required open the front door and mark the position of the rear door hinges, to use as reference points as necessary.

3. Open the rear door.

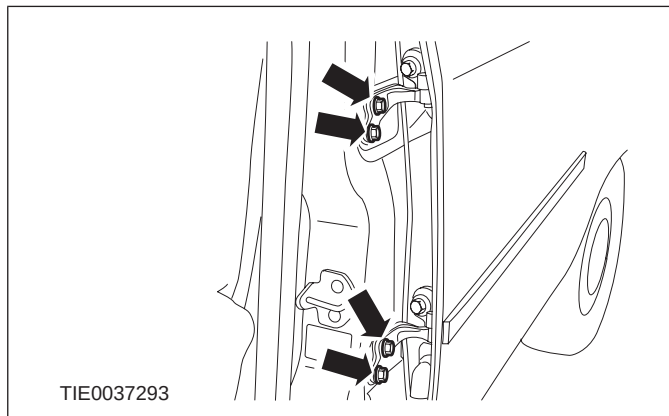
4. Detach the door check strap from the B-pillar.

1. Remove the retaining screw.
2. Push the check strap to the fully closed position.

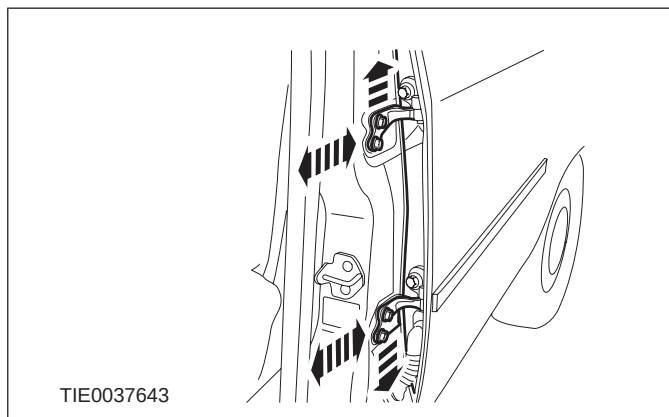


5. Close the rear door.

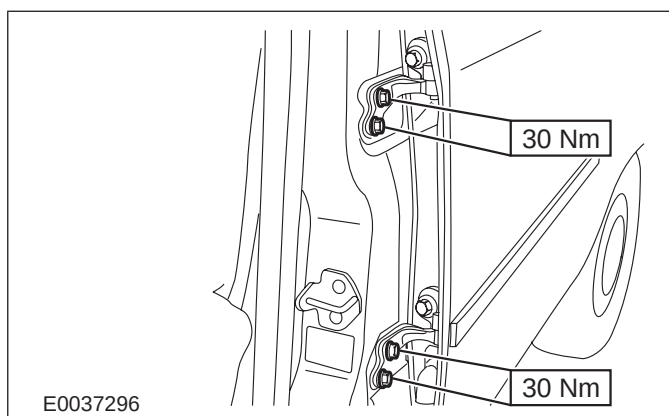
6. Loosen the door hinge to B-pillar retaining screws one half turn.



7. Adjust the door hinges as necessary.



8. Tighten the door hinge to B-pillar retaining screws.



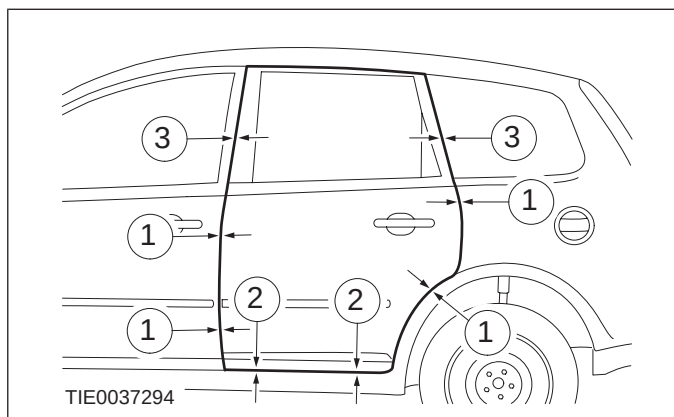
9. Close the front door.

10. **NOTE:** Make sure that the front and rear doors are in the fully closed position.

GENERAL PROCEDURES

Check and note any misalignment of the rear door in relation to the door frame and the rear edge of the front door.

1. $3.5 \text{ mm} \pm 1.0 \text{ mm}$.
2. $6.0 \text{ mm} \pm 2.0 \text{ mm}$.
3. $4.5 \text{ mm} \pm 1.5 \text{ mm}$.

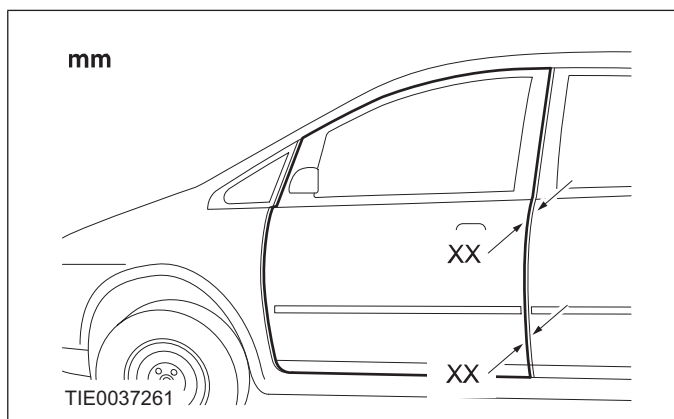


11. If further adjustment is required repeat the door hinge to B-pillar adjustment.

12. NOTE: Make sure that the front and rear doors are in the fully closed position.

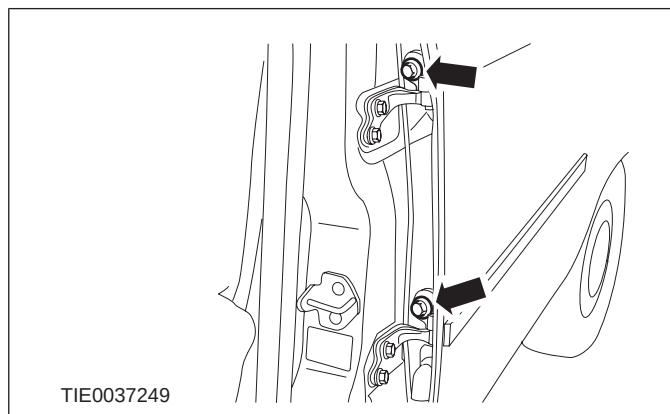
If no further adjustment is required check and note any misalignment of the rear door in relation to the front door.

- $XX = 0.0 \text{ mm} + 0.0 \text{ mm to } - 1.0 \text{ mm}$.

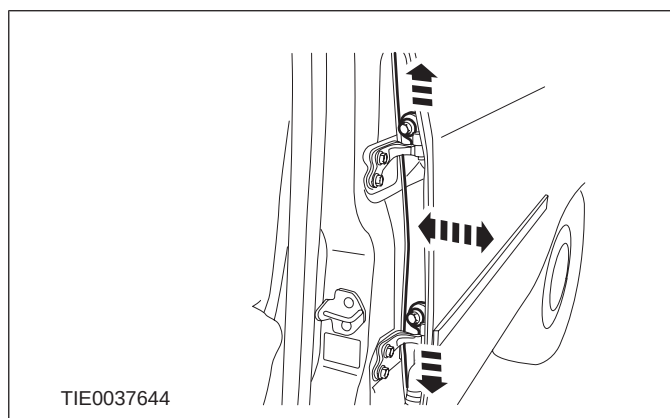


13. Open the front door.

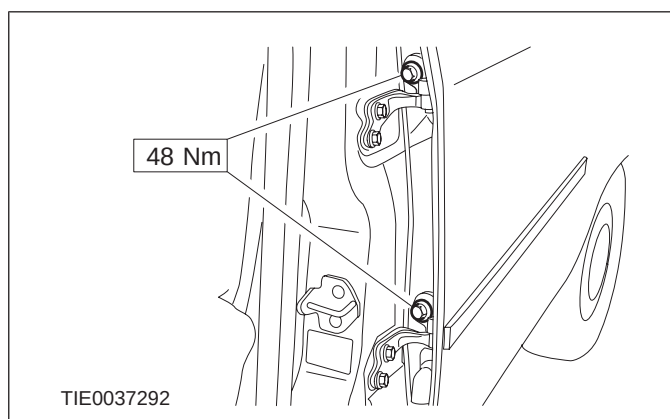
14. Loosen the rear door hinge to door retaining screws one complete turn.



15. Adjust the door hinges to door as necessary.



16. Tighten the door hinge to door retaining screws.



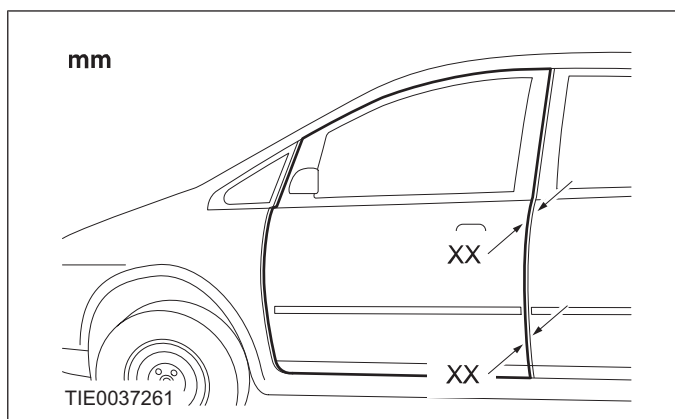
17. Close the front door.

18. NOTE: Make sure that the front and rear doors are in the fully closed position.

Check and note any misalignment of the rear door in relation to the front door.

GENERAL PROCEDURES

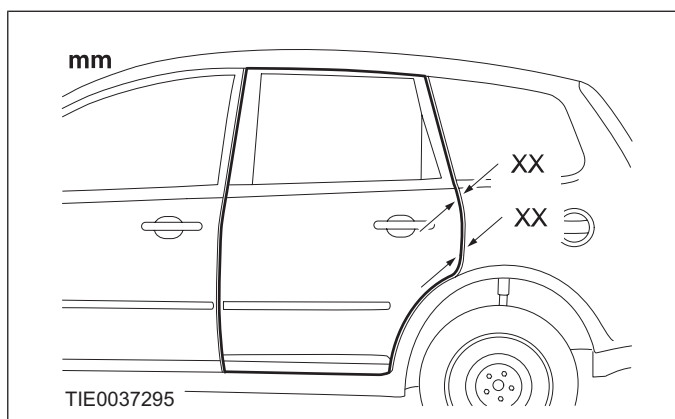
- XX = 0.0 mm + 0.0 mm to - 1.0 mm.



19. If further adjustment is required repeat the door hinge to door adjustment.

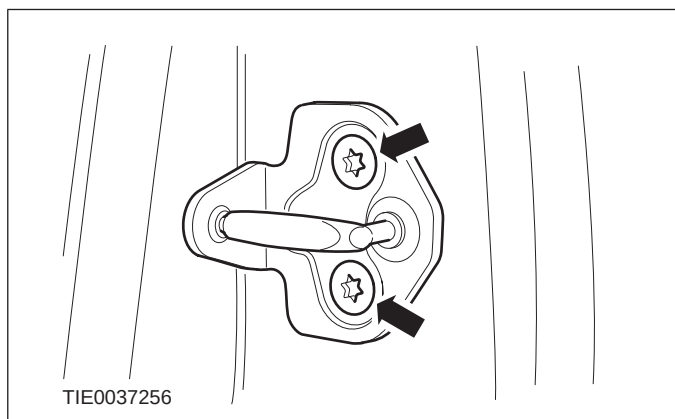
20. If no further adjustment is required check and note any misalignment of the rear door in relation to the rear body panel.

- XX = 0.0 mm +1.0 mm to - 0.0 mm.



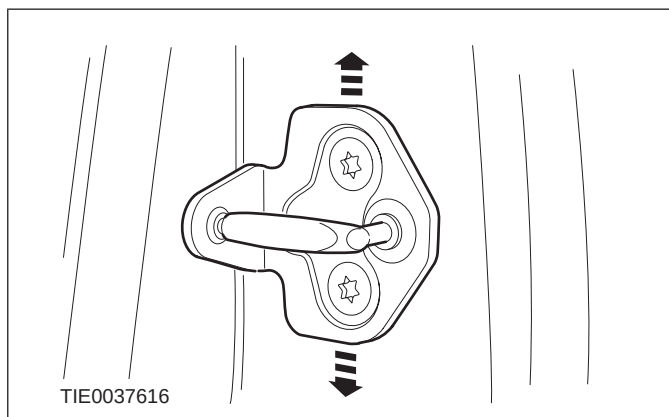
21. Open the rear door and mark the position of the rear door latch striker plate, to use as reference points as necessary.

22. Loosen the striker plate retaining screws one half turn.

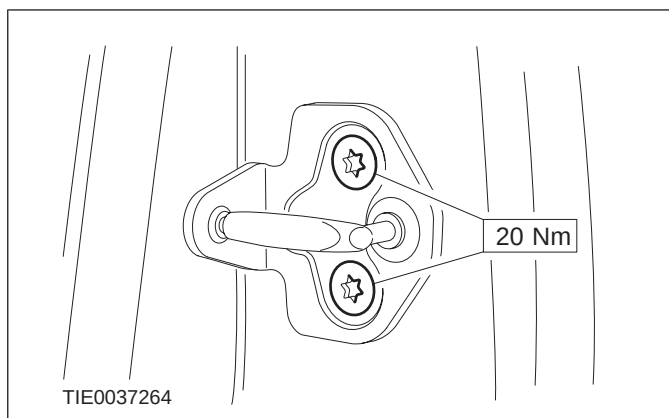


23. **CAUTION:** Protect the C-pillar using a soft cloth to prevent damage.

Using a suitable soft faced hammer, adjust the striker plate as necessary.



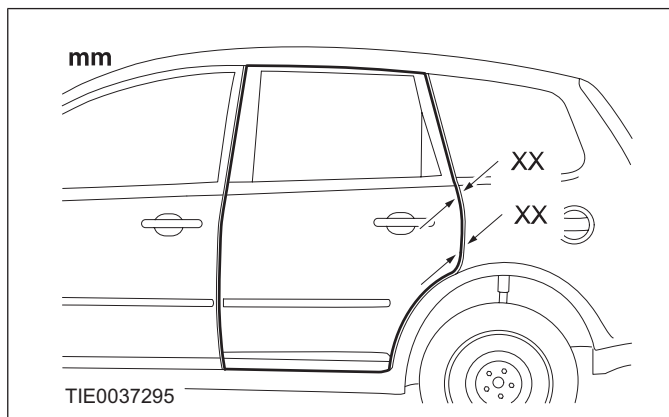
24. Tighten the striker plate retaining screws.



25. Close the rear door.

26. Check and note any misalignment of the rear door in relation to the rear body panel.

- XX = 0.0 mm +1.0 mm to - 0.0 mm.



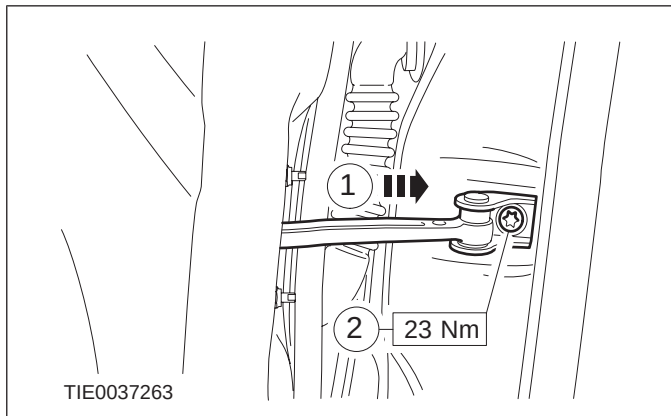
27. If further adjustment is required repeat the rear door latch striker plate to C-pillar adjustment.

GENERAL PROCEDURES

28. If no further adjustment is required open the rear door.
29.  **CAUTION:** Make sure that the door check strap is correctly aligned.

Attach the door check strap to the B-pillar.

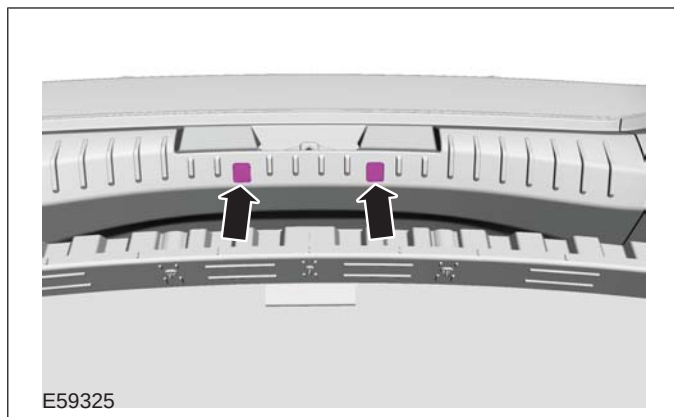
1. Pull the check strap to the open position.
2. Install the retaining screw.



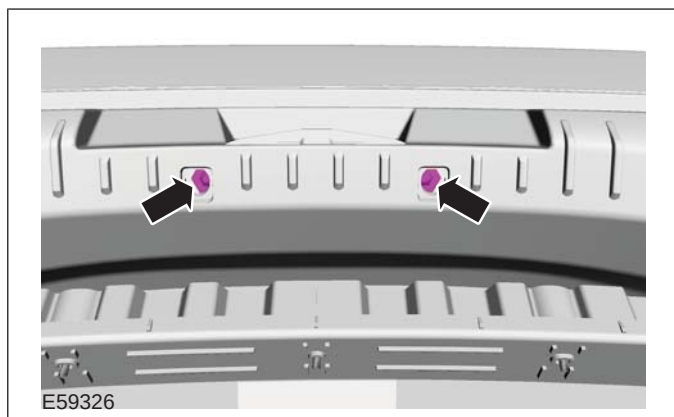
GENERAL PROCEDURES

Luggage Compartment Lid Alignment

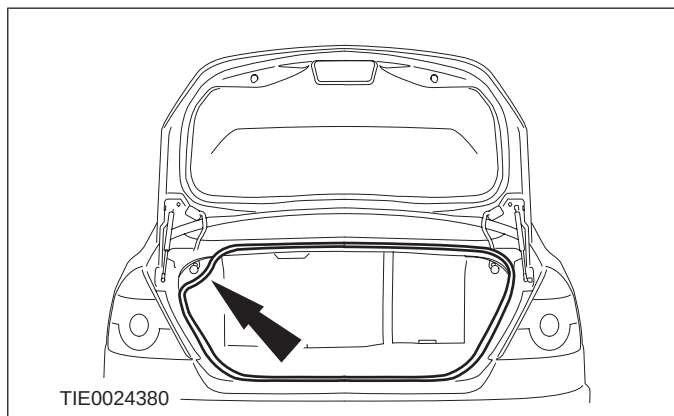
1. Open the luggage compartment lid.
2. Remove the luggage compartment lid striker retaining bolt covers.



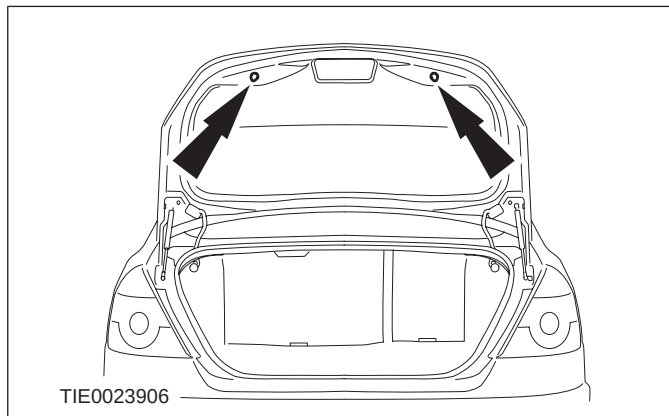
3. Loosen the luggage compartment lid striker retaining bolts.



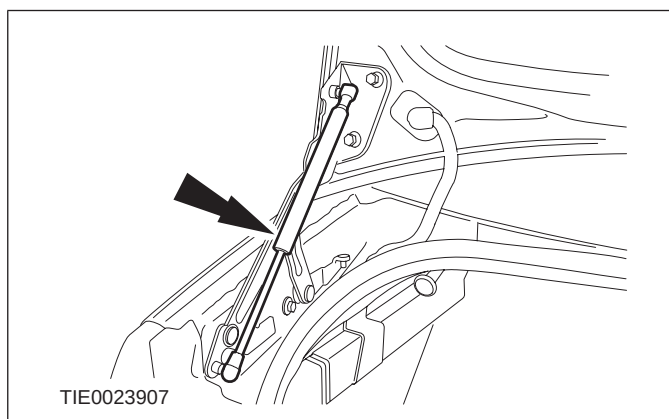
4. Remove the luggage compartment lid weatherstrip.



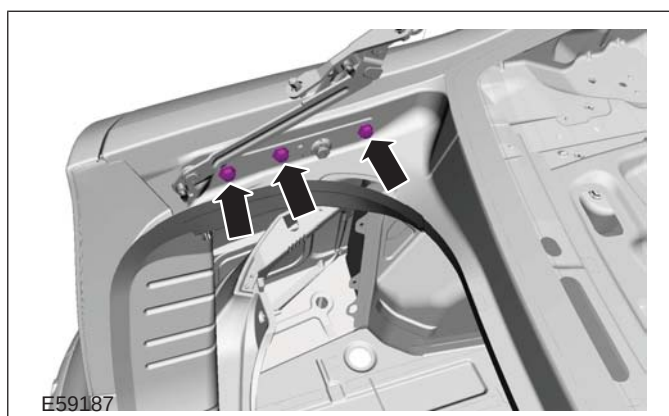
5. Remove the luggage compartment lid bump stops.



6. Support the luggage compartment lid and remove the support strut on both sides.



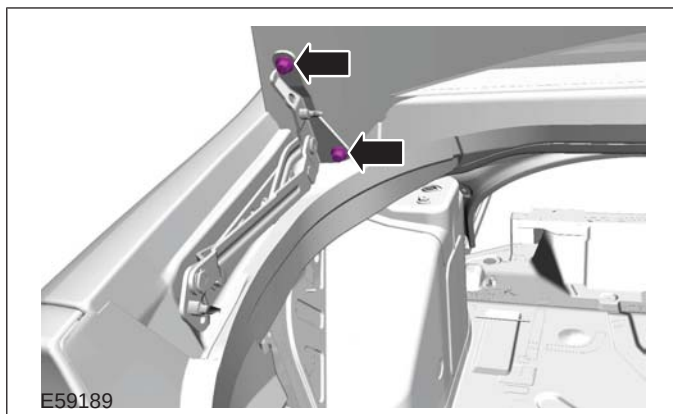
7. Loosen the luggage compartment lid hinge to body retaining bolts 2 complete turns on both sides (luggage compartment lid shown removed for clarity).



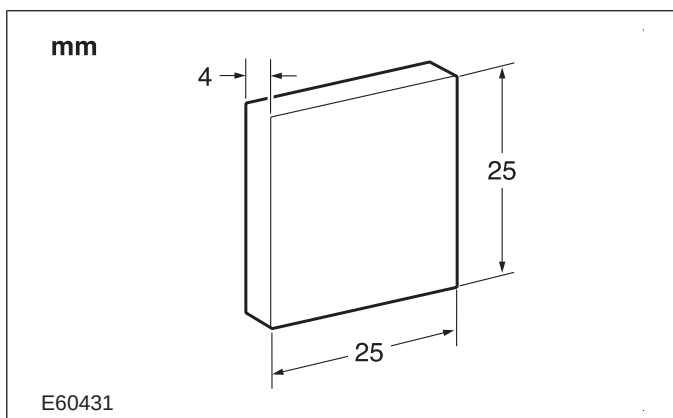
8. **CAUTION:** Protect the luggage compartment lid and vehicle body using soft cloth(s) to prevent damage.

GENERAL PROCEDURES

Loosen the luggage compartment lid hinge to luggage compartment lid retaining bolts 2 complete turns on both sides.

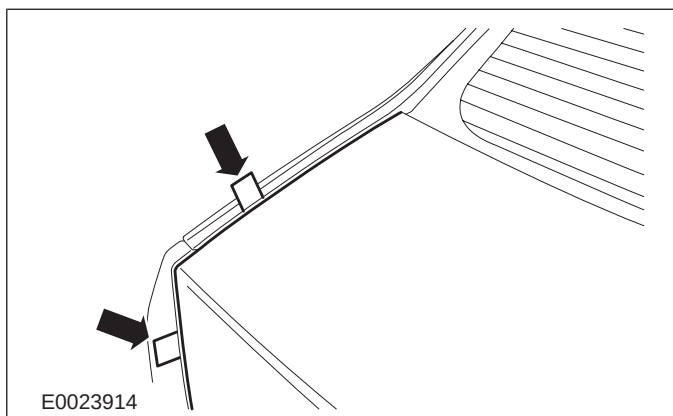


9. Using plastic material, fabricate 4 spacers.



10. NOTE: Make sure that the luggage compartment lid is in the fully closed position.

Insert the spacers between the outer edges of the luggage compartment lid and the rear quarter panels on both sides.



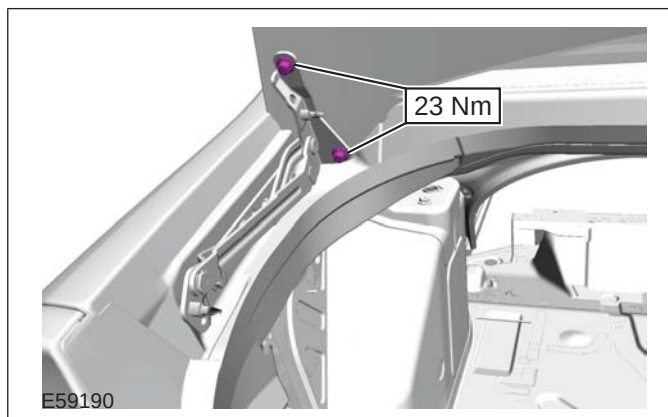
11. Push down in the luggage compartment lid hinge area until the luggage compartment

lid is 2 mm below flush with the rear quarter panel on both sides.

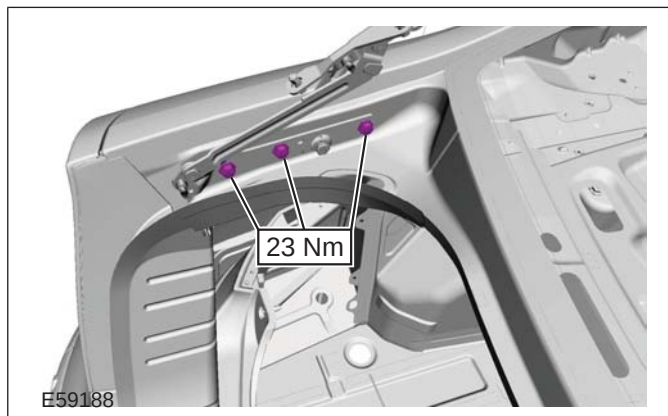
12. Remove the spacers.

13. NOTE: Make sure that the luggage compartment lid does not move on the luggage compartment lid hinges.

Carefully open the luggage compartment lid and tighten the luggage compartment lid hinge to luggage compartment lid retaining bolts on both sides.

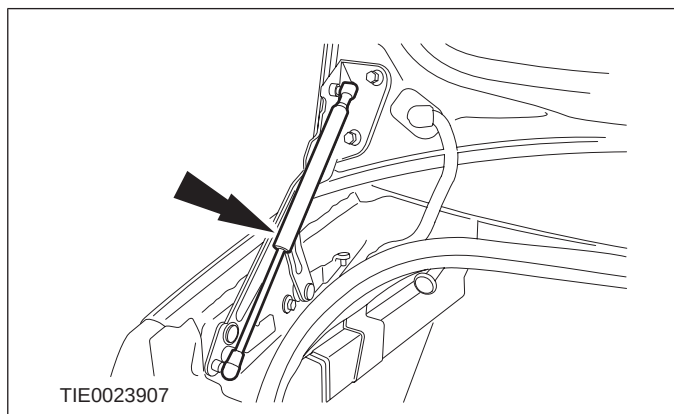


14. Tighten the luggage compartment lid hinge to body retaining bolts on both sides (luggage compartment lid shown removed for clarity).

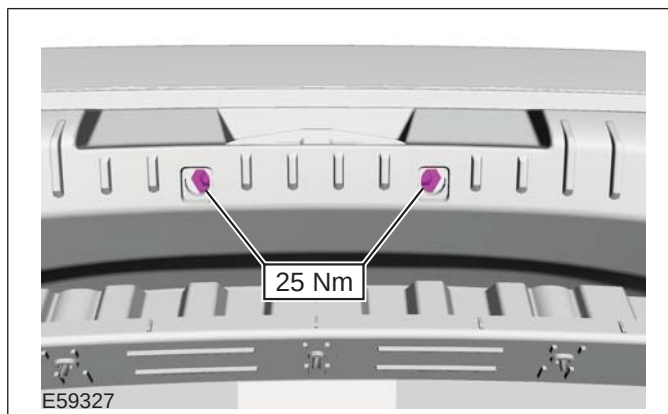


GENERAL PROCEDURES

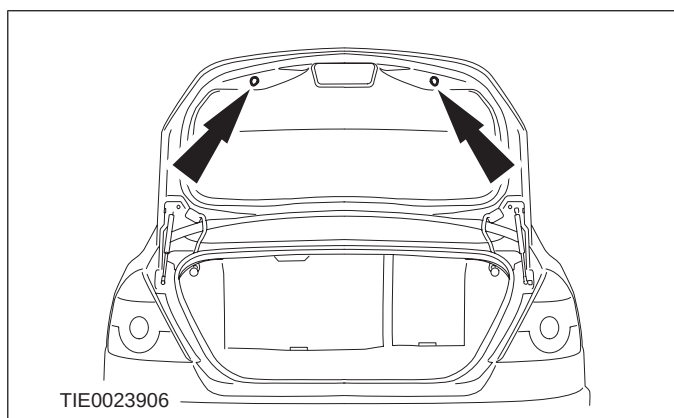
15. Install the luggage compartment lid support strut on both sides.



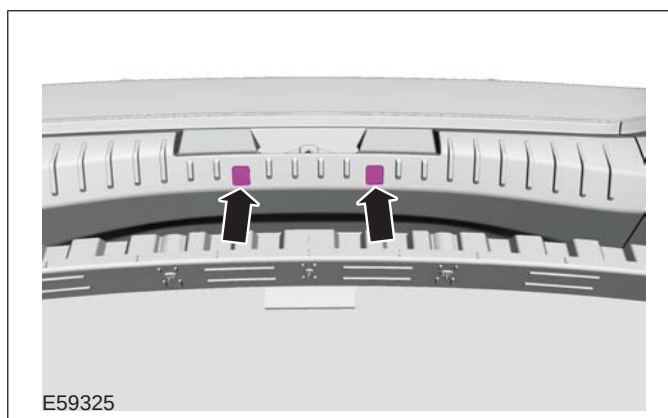
18. Tighten the luggage compartment lid striker retaining bolts.



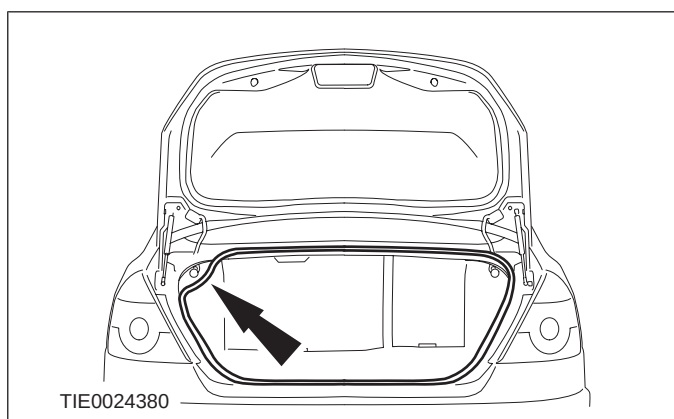
16. Install the luggage compartment lid bump stops.



19. Install the luggage compartment lid striker retaining bolt covers.



17. Install the luggage compartment lid weatherstrip.



20. NOTE: Make sure that the luggage compartment lid is in the fully closed position.

Close the luggage compartment lid.

21. Check that the luggage compartment lid is flush with the rear quarter panel on both sides. Repeat the luggage compartment lid alignment procedure if necessary.

